

# Millimeter Component Characterization

*Suren Singh*

*10/17/2018*

*Millimeter Wave Industry Expert / Keysight Technologies*



# Millimeter Component Characterization

## DISCUSSION TOPICS

- Millimeter Wave Component Application Space
- Millimeter Vector Network Analyzer Architecture
- Calibration At Millimeter Wave Frequencies
- Passive Filter Characterization
- Amplifier Characterization
- Receiver Characterization
- Conclusions

# Millimeter Wave Application Space

## NEED FOR MILLIMETER WAVE COMPONENT CHARACTERIZATION

### Commercial Industry



Wireless backhaul



Next Gen wireless communications  
"5G"

60-90 GHz



802.11 AD  
Wireless HDMI

71-76 & 81-86 GHz



Automotive radar

77 GHz & 120 GHz



Radar/EW

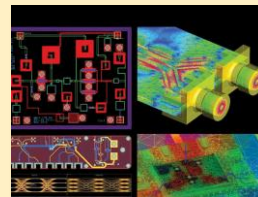
12 -18 GHz & 26-40 GHz  
94 GHz to 650 GHz



Courtesy www.NIST.gov

Secure communication system

44 GHz to 93 GHz



Millimeter Wave imaging

35 GHz to 325 GHz

Aerospace Defense  
Industry

# Millimeter Wave Application Space

## NEED FOR MILLIMETER WAVE COMPONENT CHARACTERIZATION

- Millimeter wave components are underlying **building blocks** of systems in:
  - Automotive radars
  - Wireless 5G communication solutions
  - Imaging & Materials applications
- **Device characterization and validation** of millimeter wave components
  - Millimeter wave couplers & filters – Front - end Tx/Rx
  - Mixers (Fundamental, Harmonic and differential) - Receivers and upconverters
  - Millimeter wave amplifiers - Transmitters
  - Millimeter wave sources - Transmitters
- Magnitude and phase information crucial for **simulation** during design stage
- Ensure devices meet **specifications** during manufacturing



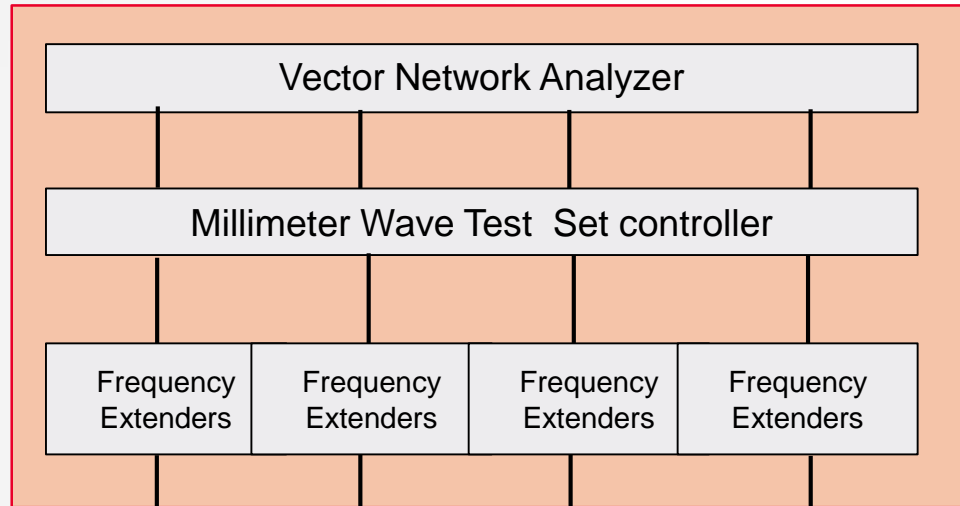
# Millimeter Component Characterization

## DISCUSSION TOPICS

- Millimeter Wave Component Application Space
- Millimeter Vector Network Analyzer Architecture
- Calibration At Millimeter Wave Frequencies
- Passive Filter Characterization
- Amplifier Characterization
- Receiver Characterization
- Conclusions

# Typical Millimeter Wave System Implementation

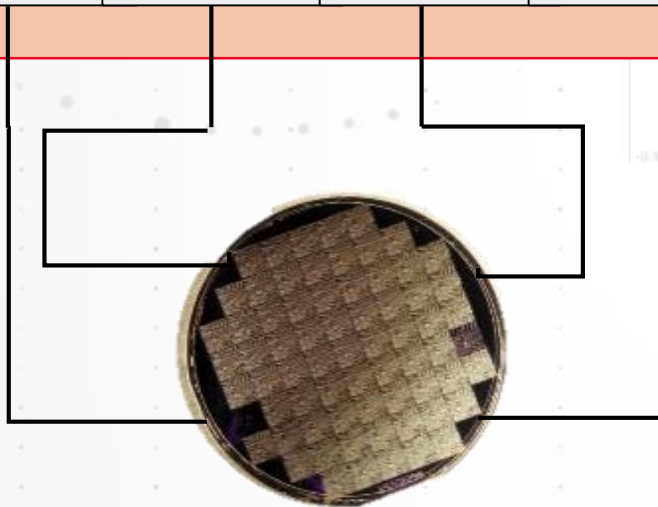
## DISTRIBUTED SYSTEM ARCHITECTURE



← **Network Analyzer** is the measurement engine

← Required **Test Set Controller** interfaces to modules

← **Frequency Extenders** provide frequency conversion and signal coupling



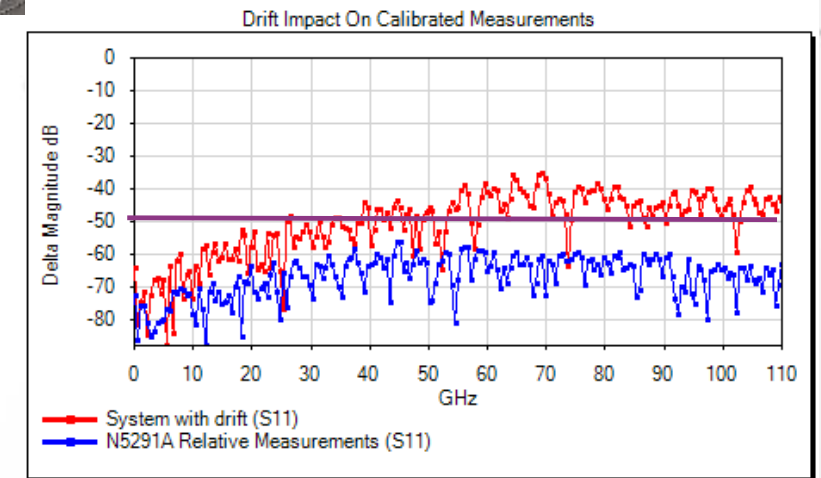
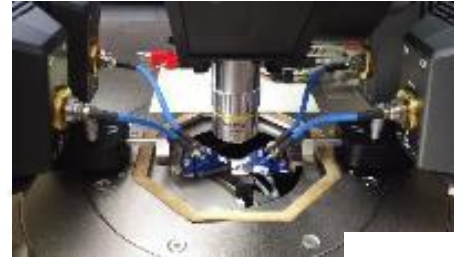
Device under test



# Millimeter Vector Network Analyzer Architecture

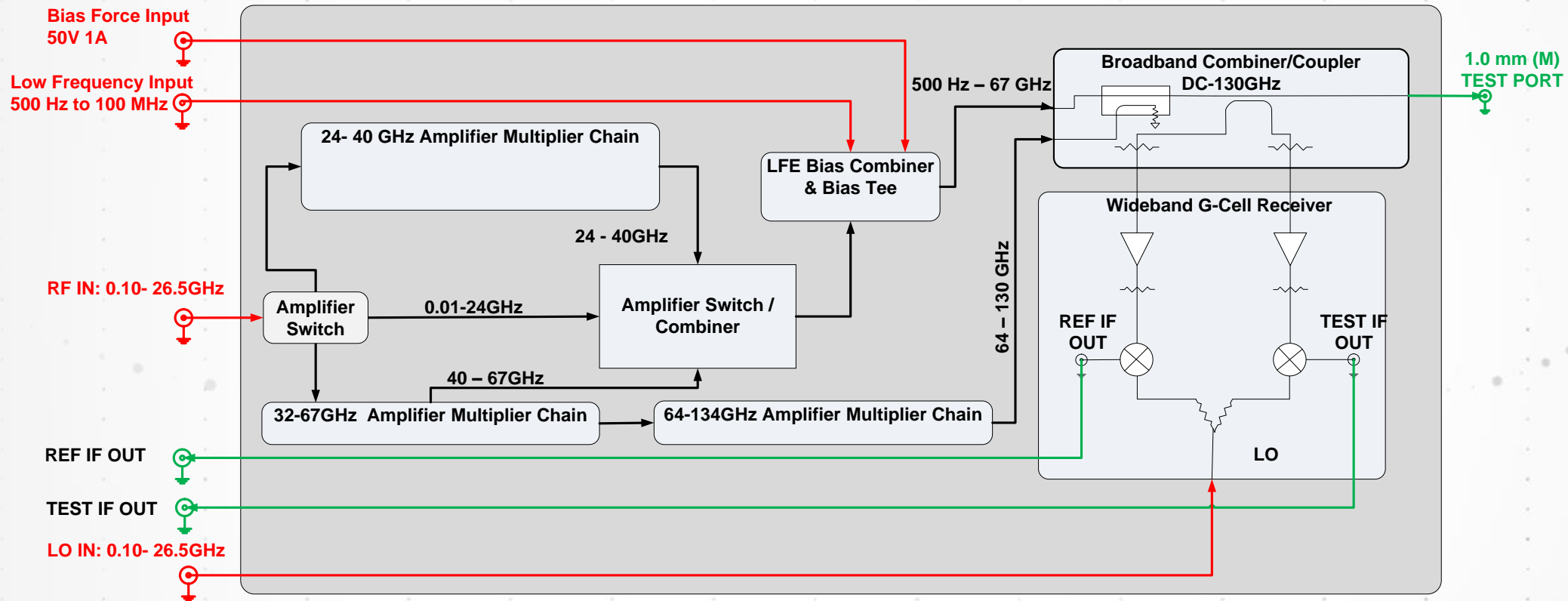
## DISTRIBUTED ARCHITECTURE - BASED MEASUREMENT REQUIREMENTS

- Bring the measurement to the device
- Stable system architecture
- Sufficient power to get desired compression behavior
- Accurately control the phase of the stimulus
- Fully corrected and traceable measurements with uncertainty



# Challenges of Distributed Architectures

ACHIEVING MILLIMETER WAVE FREQUENCY COVERAGE

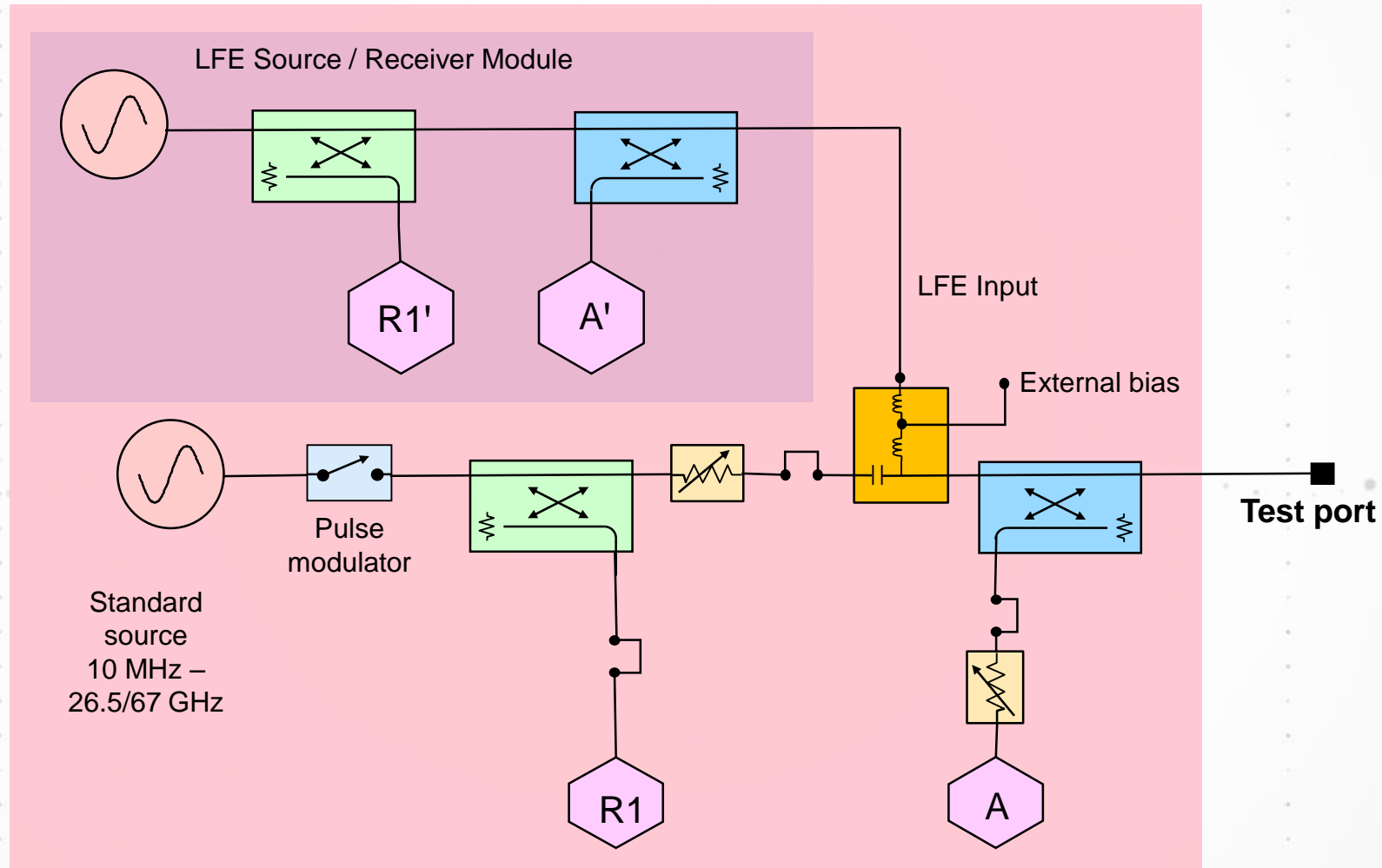


Keysight Implementation of Broadband Frequency Coverage



# Challenges of Distributed Architectures

## ADDING LOW FREQUENCY TO MILLIMETER WAVE VNA

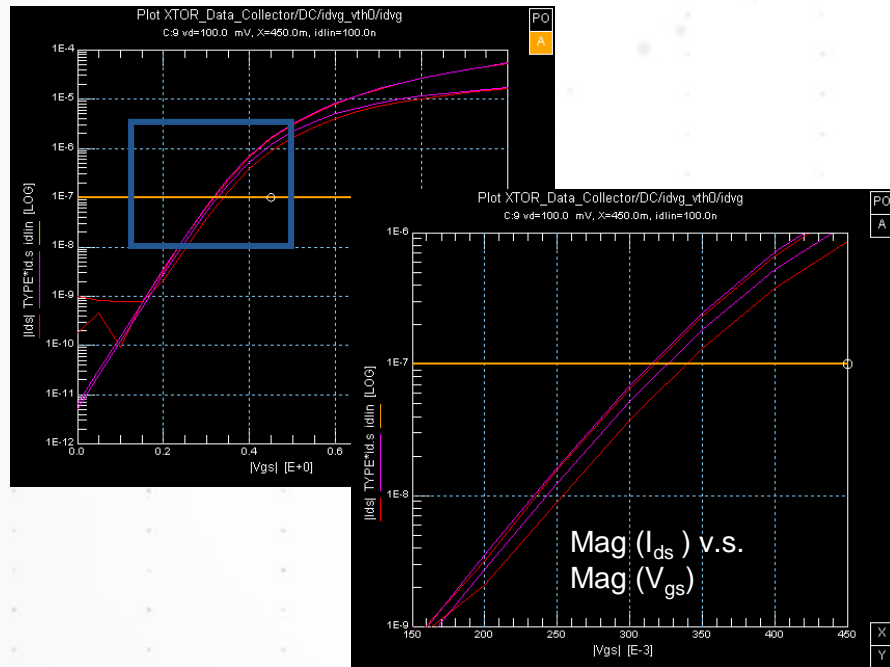


Keysight Implementation of low frequency coverage 500 Hz – 100 MHz

# Challenges of Distributed Architectures

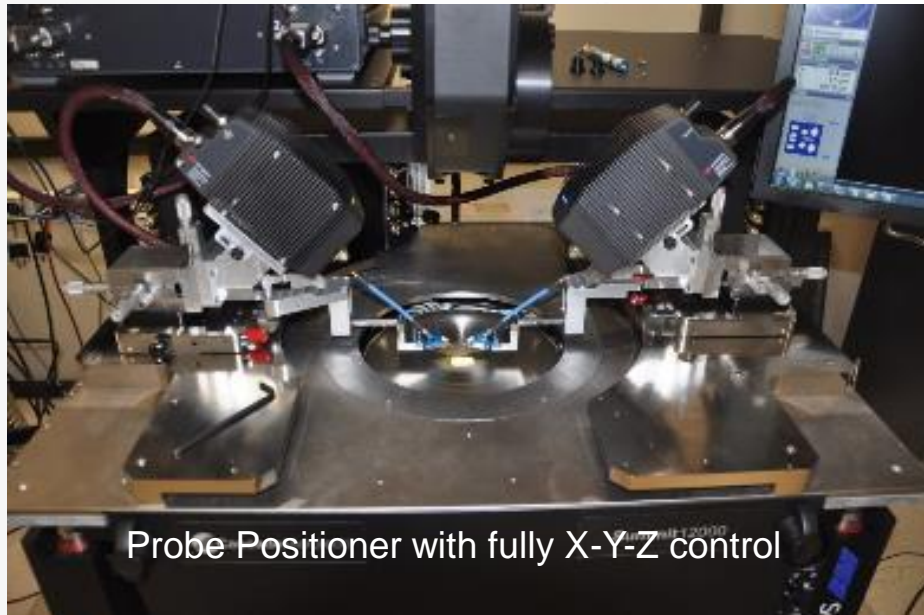
## ACTIVE DEVICE CHARACTERIZATION

- Provide Kelvin bias at the DUT
- Limited ground loops.
- Low leakage typically less than 400 pA is desirable

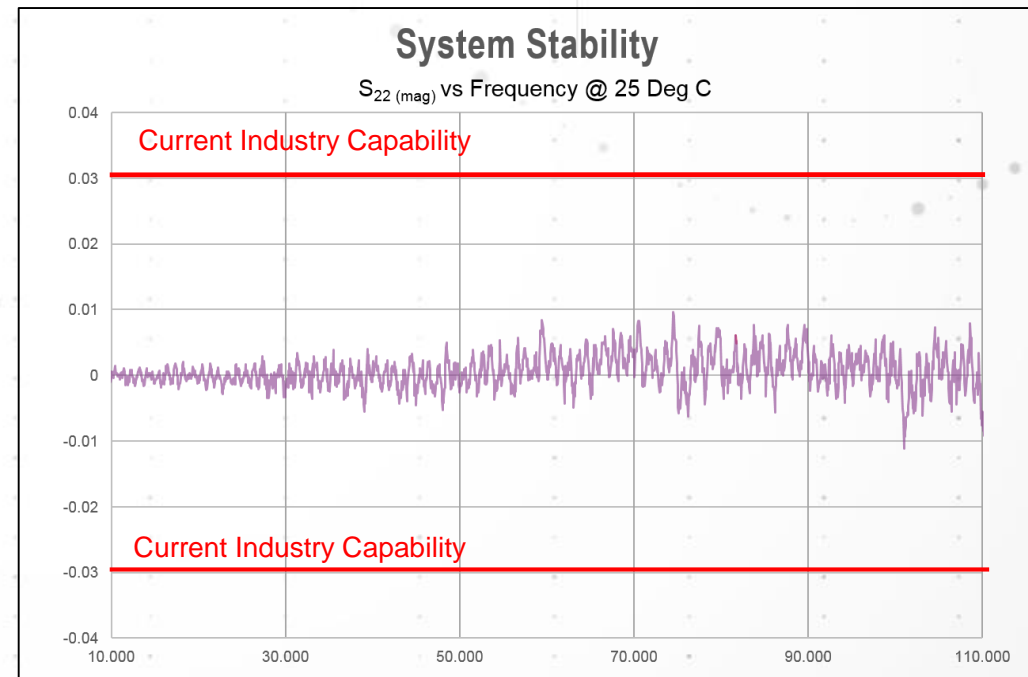


# Challenges of Distributed Architectures

## COMPACT PROBE STATION INTEGRATION VS THERMAL STABILITY



Trade off size  
versus stability



# Millimeter Component Characterization

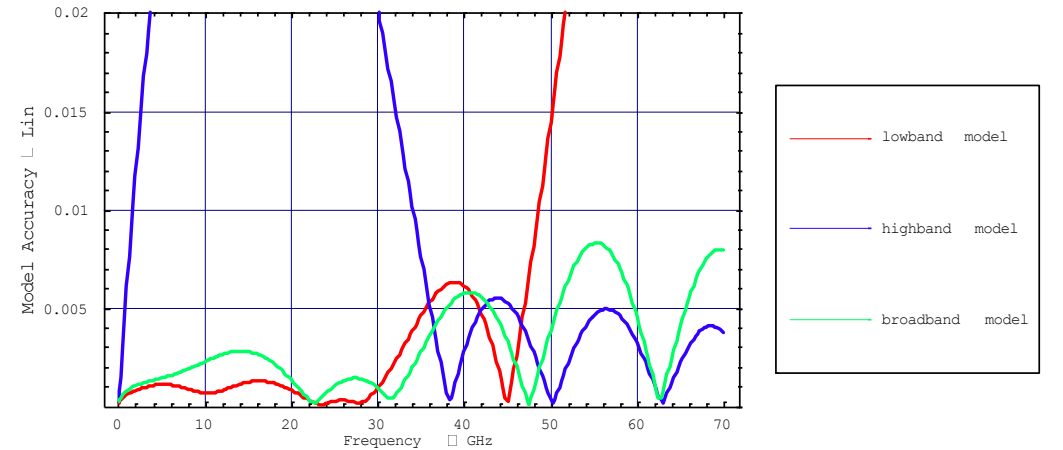
## DISCUSSION TOPICS

- Millimeter Wave Component Application Space
- Millimeter Vector Network Analyzer Architecture
- Calibration At Millimeter Wave Frequencies
- Passive Filter Characterization
- Amplifier Characterization
- Receiver Characterization
- Conclusions

# Broadband Millimeter Wave System Calibration

## MILLIMETER WAVE CALIBRATION CHALLENGES

- Wide frequency coverage 500 Hz to 125 GHz
- Broadband Load
- Closed form polynomial models are limited
- Inductance short model
- Capacitance open model
- Load match and delay
- Traditional SOLT Methods of error extraction limited
- Limited Smith Chart Coverage



# Broadband Millimeter Wave System Calibration

## DATABASED OFFSET SHORT CALIBRATION

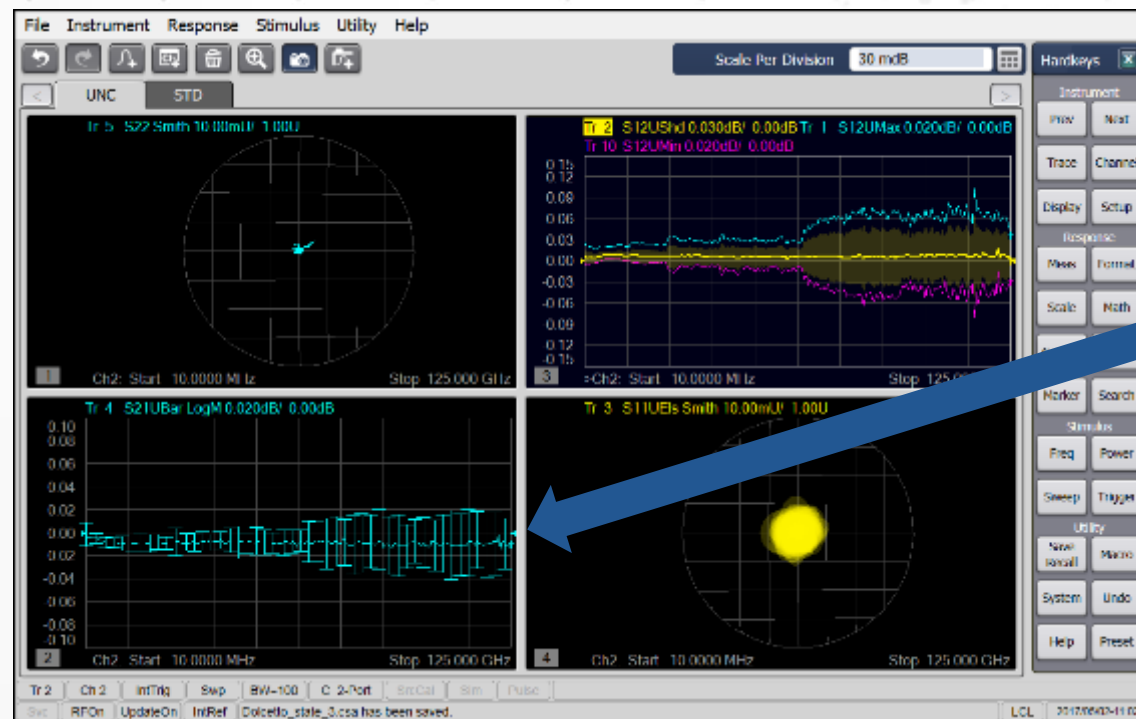
- Key features of a Millimeter Wave Coaxial calibration kits
  - Eliminates need for broadband load
  - Implementation of multiple shorts to cover frequency range
  - Devices are characterized using a database model
  - Method of calibration is enhanced least squares fit



# Broadband Millimeter Wave System Calibration

## MAINTAIN TRACEABILITY AND UNCERTAINTY

- Use of standard connectors versus frequency coverage
- Standards compliant connectors imply ease of traceability
- Traceable 1.0 mm calibration through 1.0 mm calibration kit devices

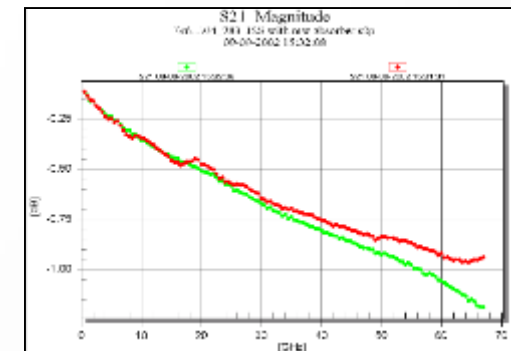
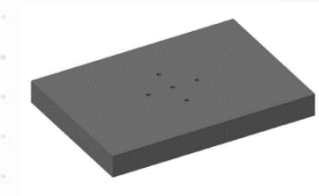
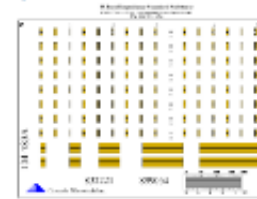


Keysight IEEE 287-2007  
compliant 1.0 mm Connector

# Broadband Millimeter Wave System Calibration

## ON-WAFER CALIBRATION STANDARDS

- Supported Calibration Methods
  - SOLT Short Open Load Thru
  - SOLR Short Open Load Reciprocal
  - LRM Line Reflect Match
  - LRRM Line Reflect Reflect Match
  - TRL Thru Reflect Line
- Special requirements > 50 GHz
  - Microwave absorbing ISS holder reduces unwanted mismatch
  - Ideal Calibration applications LRRM, LRM & SOL-R calibrations
  - ISS enhanced for CPW transmission mode – thinned to 10 mils





# Broadband Millimeter Wave Power Calibration

## MILLIMETER WAVE RECEIVER POWER CALIBRATION

### Traditional methods

- Utilize multiple sensors to cover frequency range
- Typically waveguide sensors
- Coaxial Sensors limited to diode based detection

### Broadband Power sensor technology

- Thermal based technology
- Easily expanded to 120 GHz using Calorimeter characterization



1.0 mm DC-120 GHz Power Sensor



V & W Band Power Sensors

# Millimeter Component Characterization

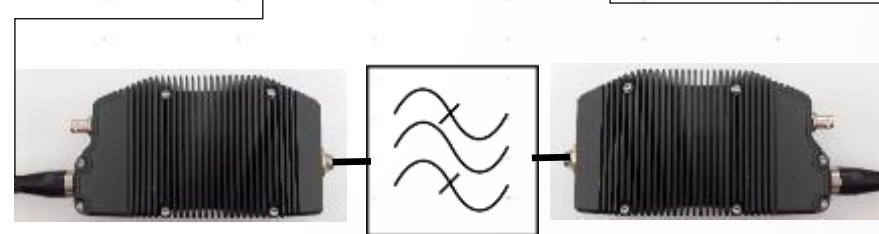
## DISCUSSION TOPICS

- Millimeter Wave Component Application Space
- Millimeter Vector Network Analyzer Architecture
- Calibration At Millimeter Wave Frequencies
- **Passive Filter Characterization**
- Amplifier Characterization
- Receiver Characterization
- Conclusions

# Passive Device Characterization

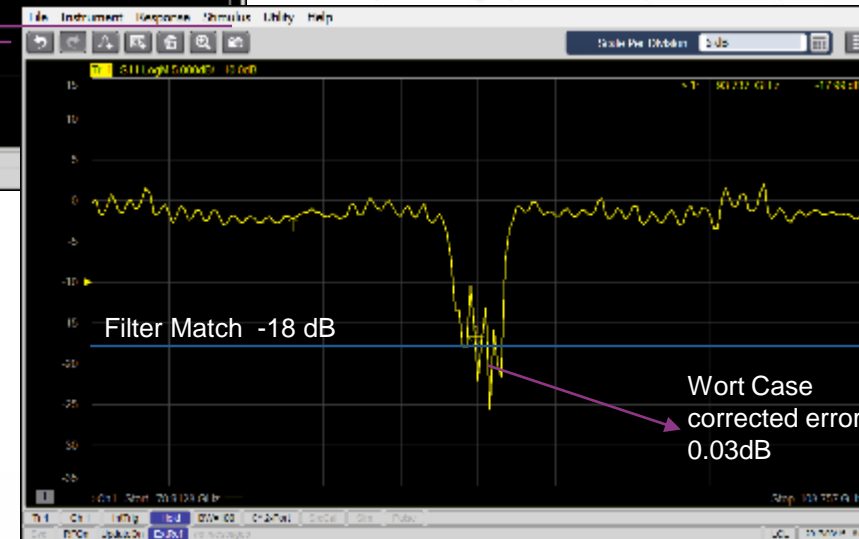
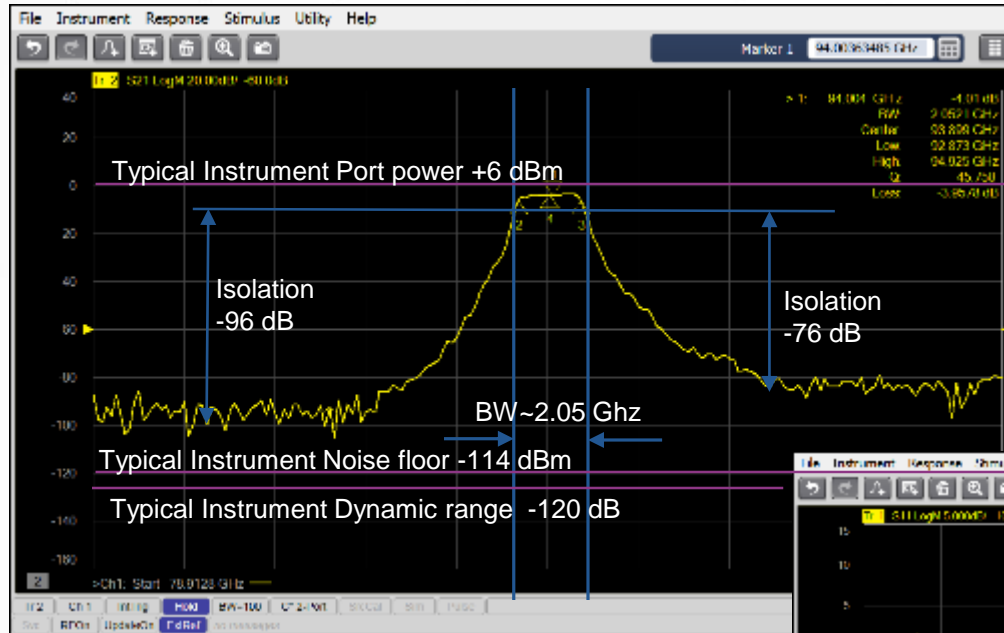
## RECEIVER 93 GHZ BANDPASS FILTER CHARACTERISTICS

- Measurement System Capability
  - Accurate S-Parameter Calibration
  - Dynamic range
  - Noise floor / isolation
  - Trace noise
- Measurement Requirements
  - Filter Bandwidth
  - Filter rejection
  - Match in passband



# Passive Device Characterization

## 93 GHZ BAND-PASS FILTER MEASUREMENT RESULTS



# Passive Device Characterization

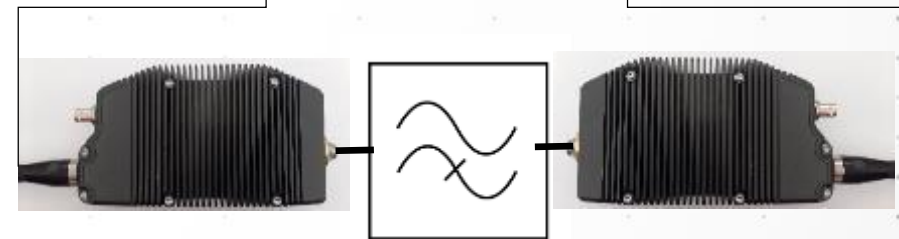
## HIGH-PASS FILTER

### Measurement Requirements

- Filter 3dB roll-off
- Low frequency rejection
- Match in Passband

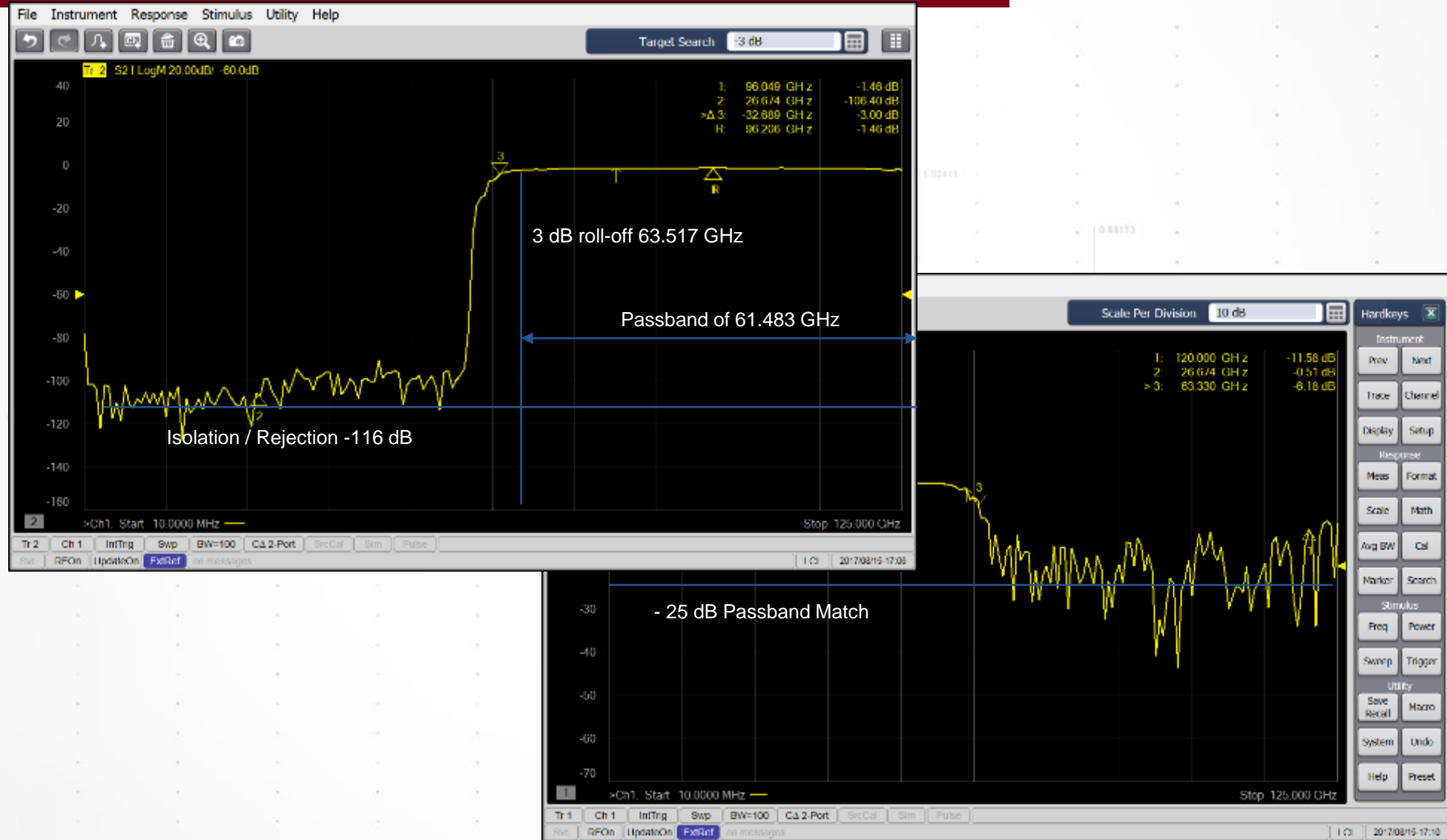
### Measurement System Capability

- Accurate S-Parameter Calibration
- Dynamic range
- Noise floor / isolation
- Trace noise



# Passive Device Characterization

## HIGH-PASS FILTER 3 DB BANDWIDTH



# Millimeter Component Characterization

## DISCUSSION TOPICS

- Millimeter Wave Component Application Space
- Millimeter Vector Network Analyzer Architecture
- Calibration At Millimeter Wave Frequencies
- Passive Filter Characterization
- **Amplifier Characterization**
- Receiver Characterization
- Conclusions

# Millimeter Wave Amplifier Characterization

## AMPLIFIER PERFORMANCE SPECIFICATIONS

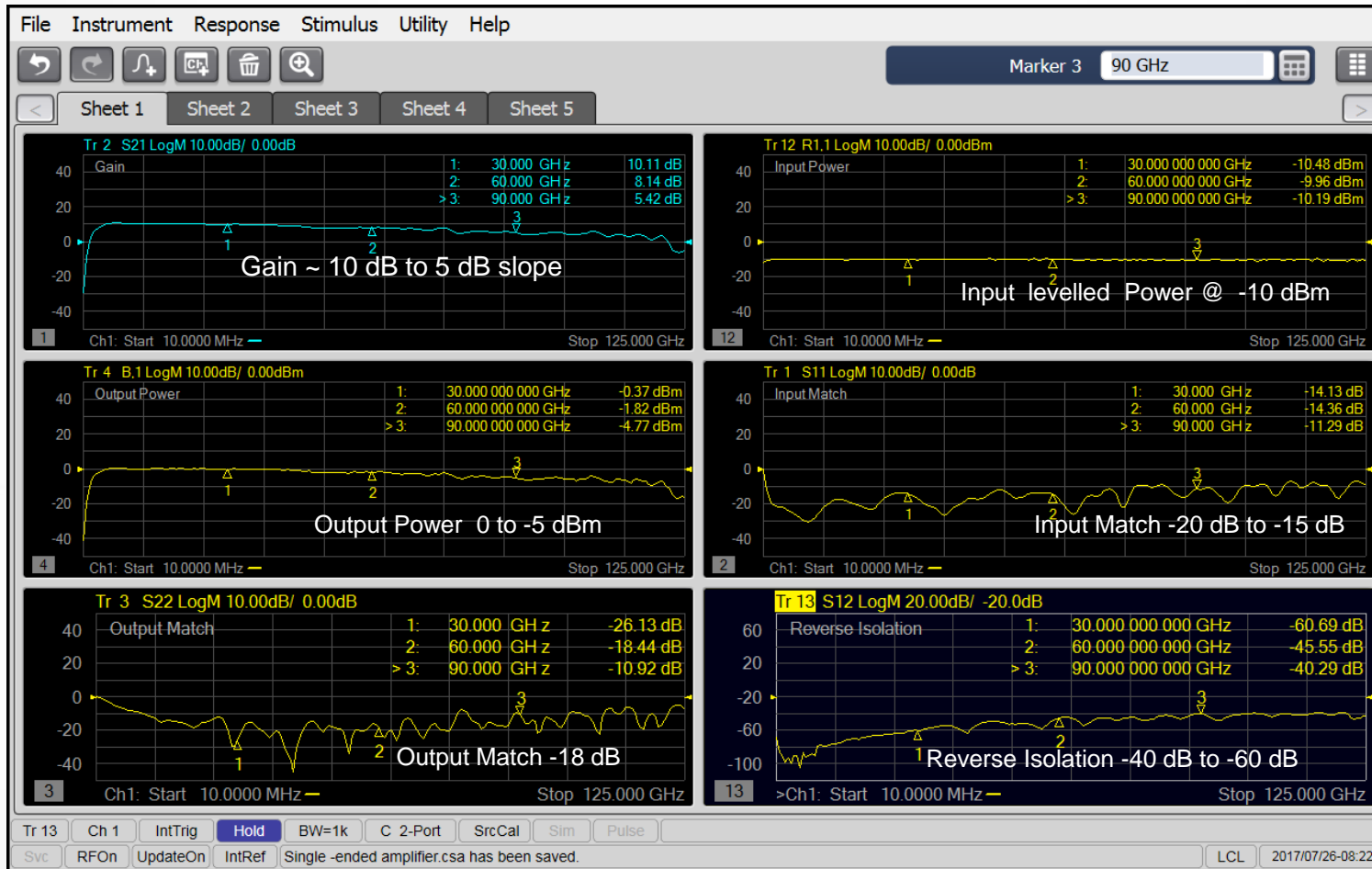


- Input Match
- Gain
- Output Match
- Reverse Isolation
- Compression
- Total Harmonic distortion
- Low Frequency performance



# Millimeter Wave Amplifier Characterization

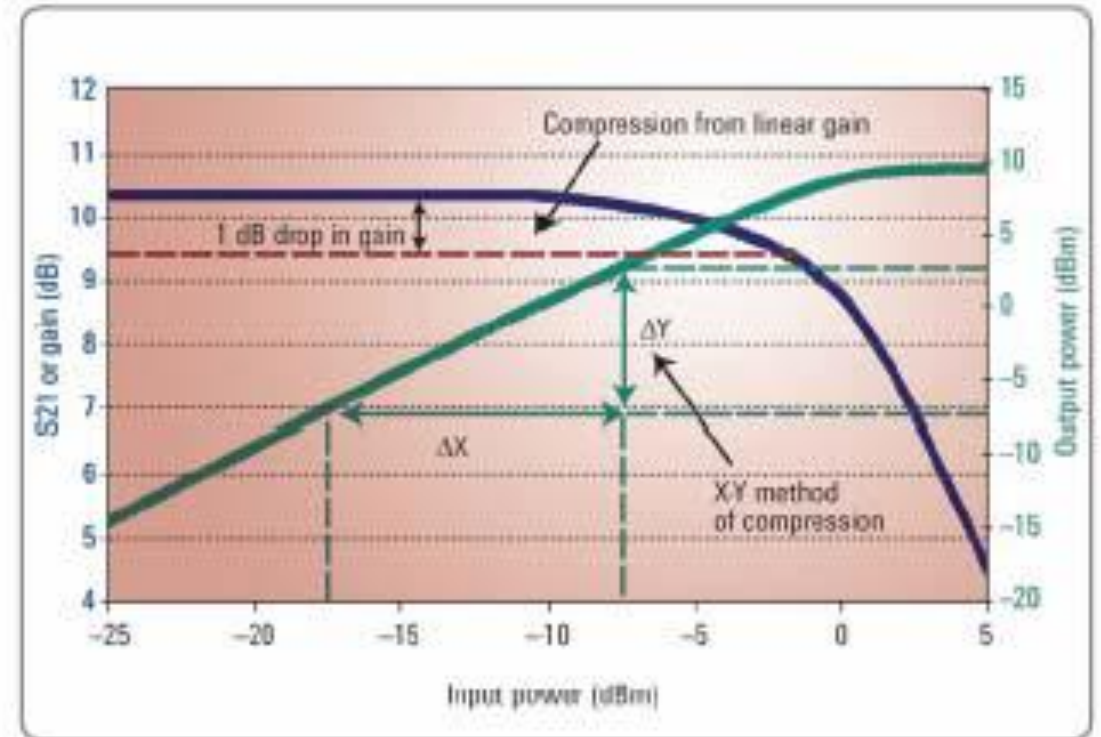
## AMPLIFIER LINEAR PERFORMANCE SPECIFICATIONS



# Millimeter Wave Amplifier Characterization

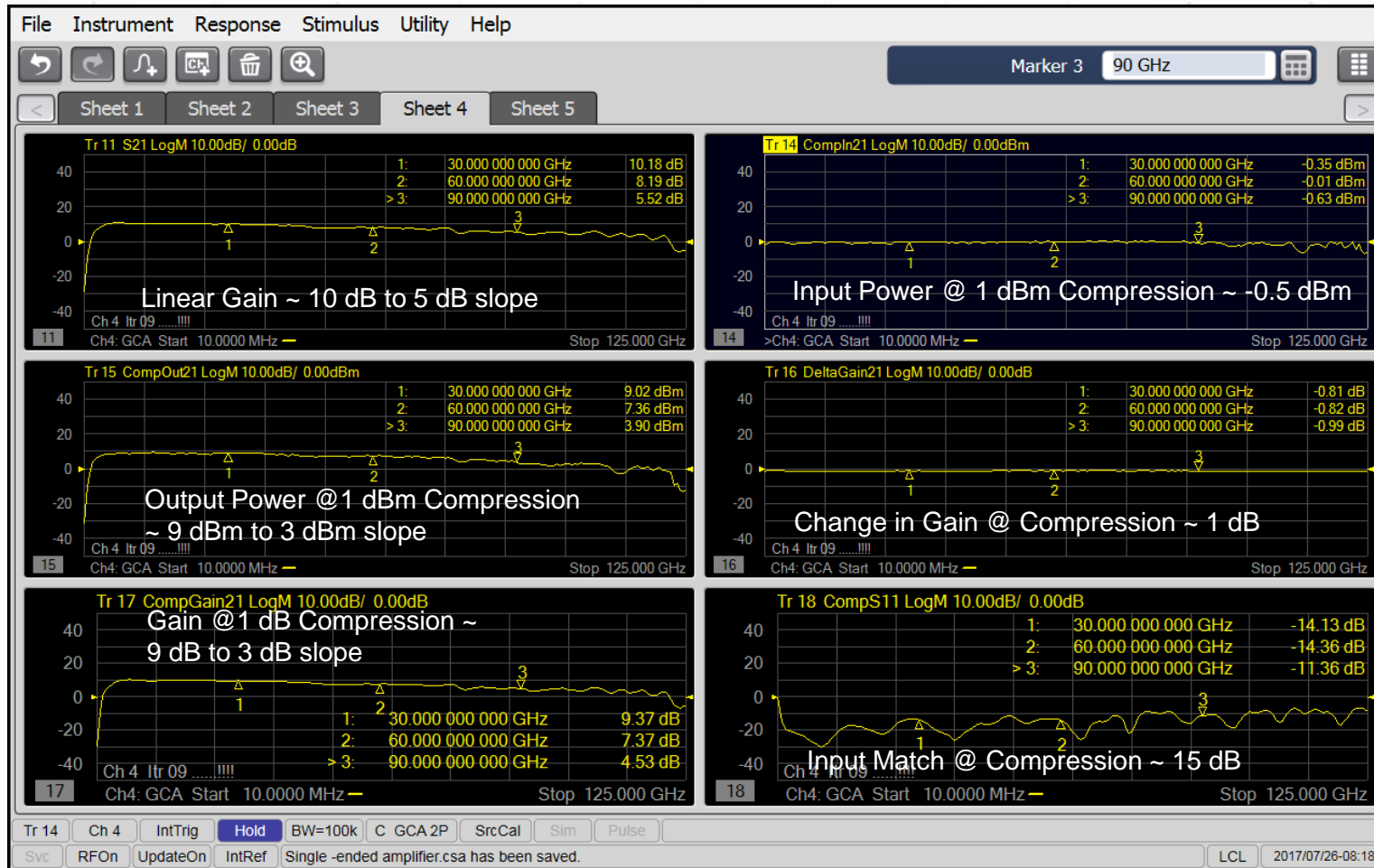
## AMPLIFIER 1DB COMPRESSION PERFORMANCE

- Requires accurate characterization of Power
- Accurate measurement of the Power
- Source power sweep vs Frequency



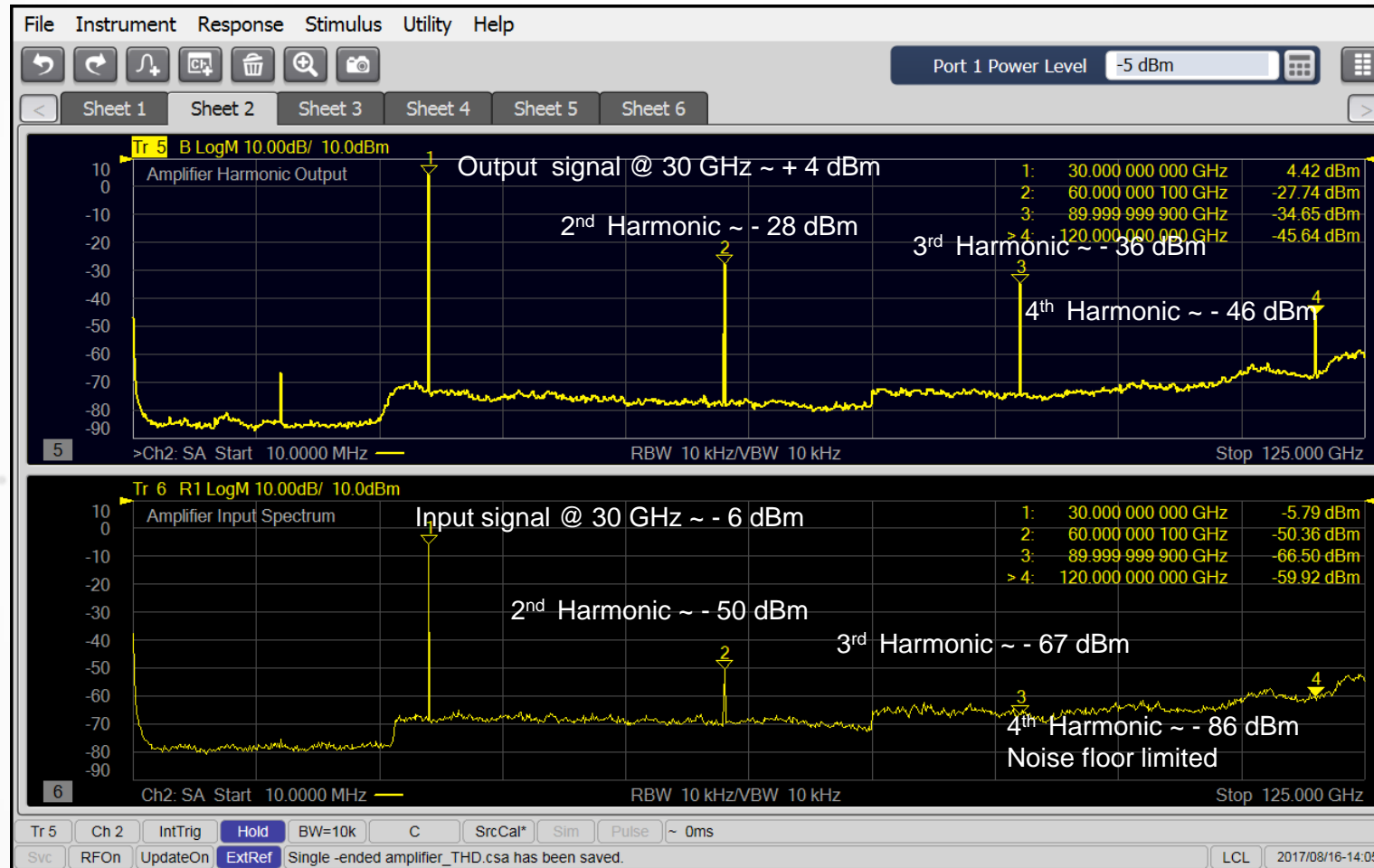
# Millimeter Wave Amplifier Characterization

## AMPLIFIER 1DB COMPRESSION PERFORMANCE



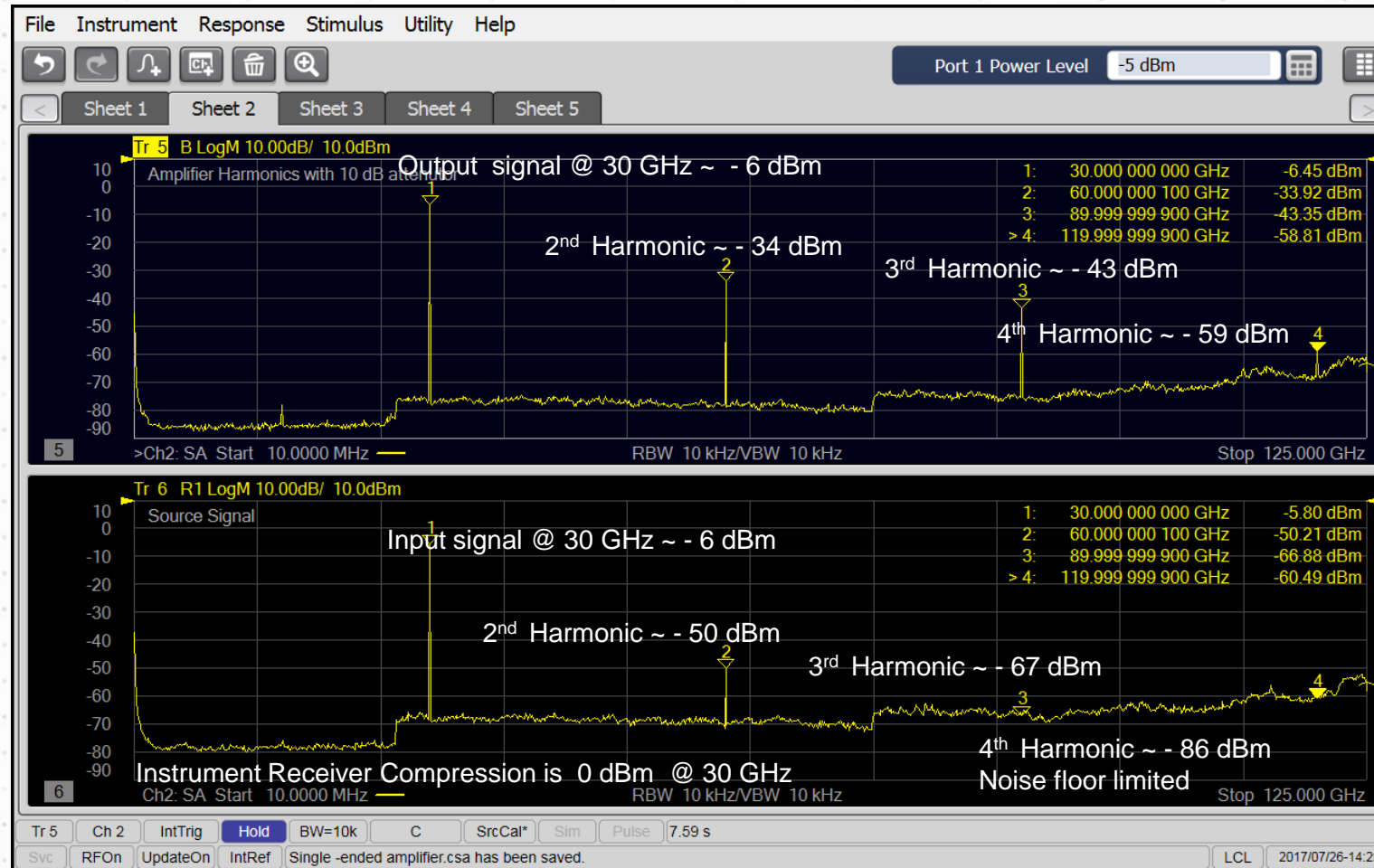
# Millimeter Wave Amplifier Characterization

## AMPLIFIER HARMONIC CHARACTERISTICS



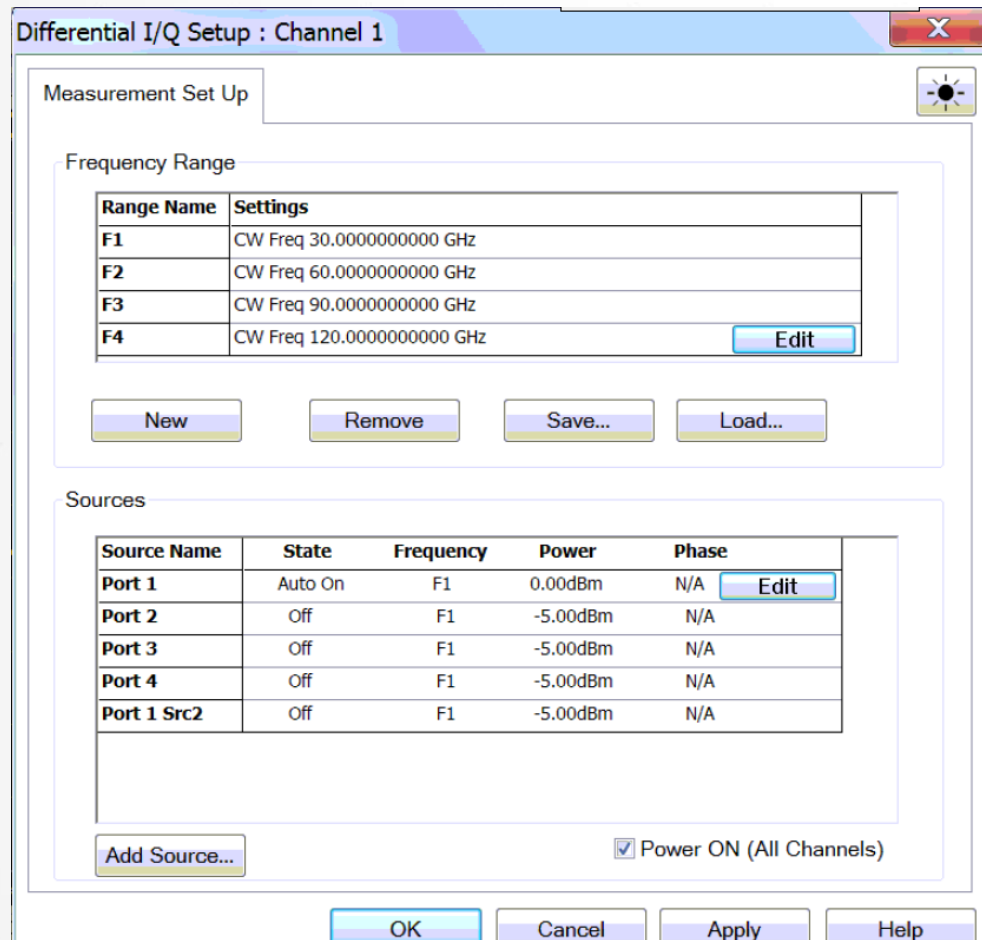
# Millimeter Wave Amplifier Characterization

VERIFYING HARMONIC CHARACTERISTICS ADD 10 DB ATTENUATION



# Millimeter Wave Amplifier Characterization

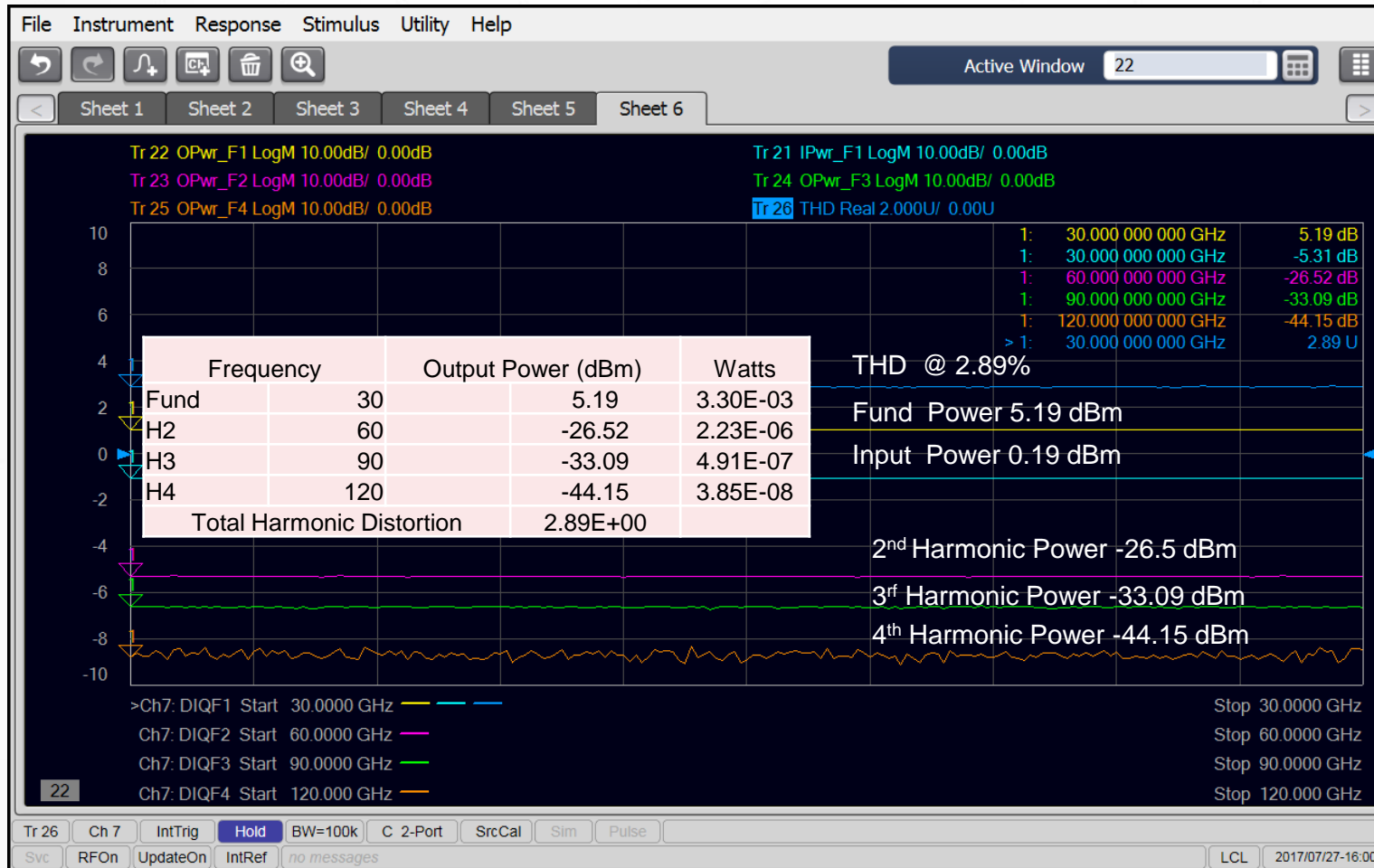
A UNIQUE APPLICATION FOR TOTAL HARMONIC DISTORTION MEASUREMENT



- Utilizes the ability to set sources and tune receivers independently on a VNA

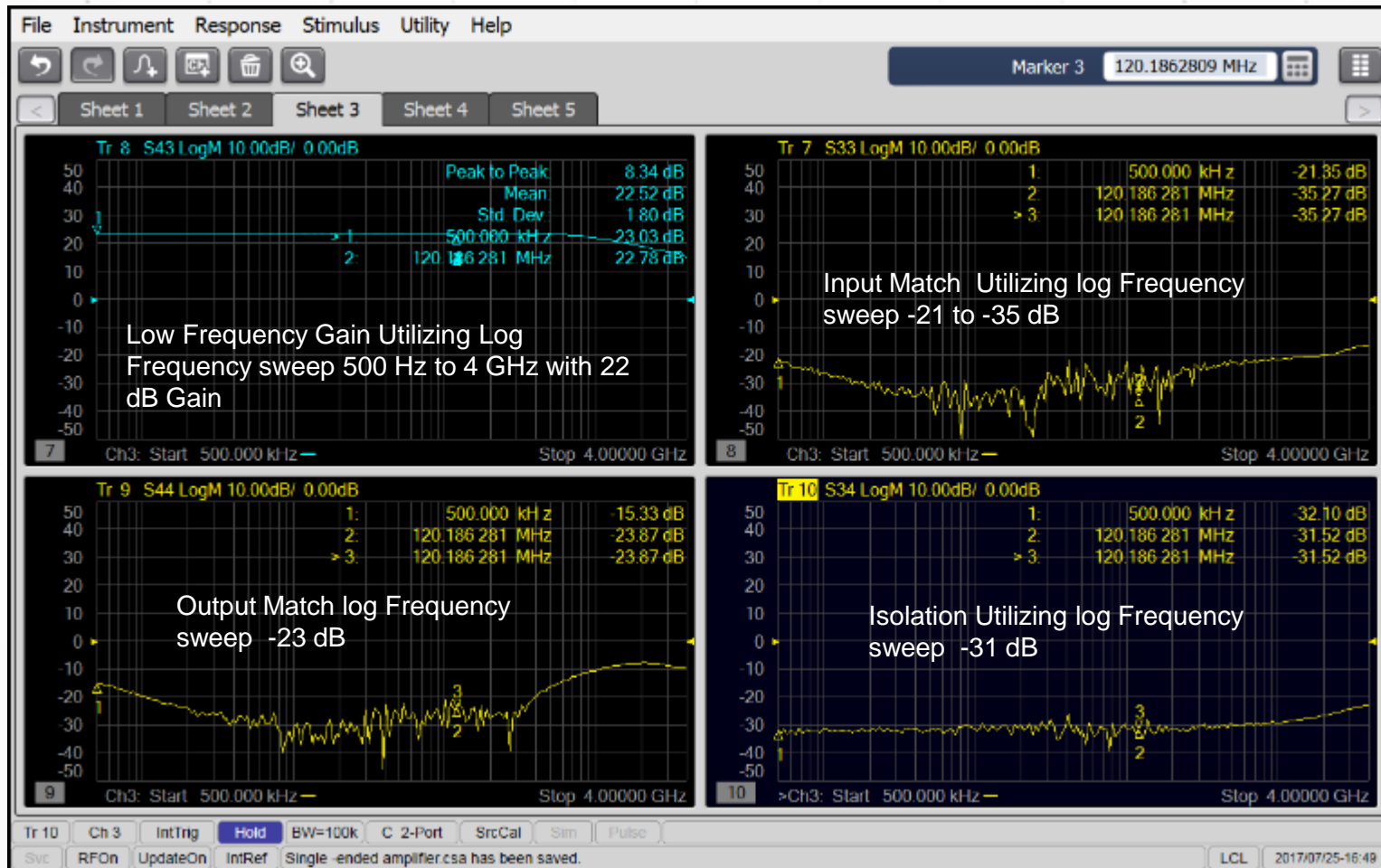
# Millimeter Wave Amplifier Characterization

## POWER AMPLIFIER TOTAL HARMONIC DISTORTION



# Millimeter Wave Amplifier Characterization

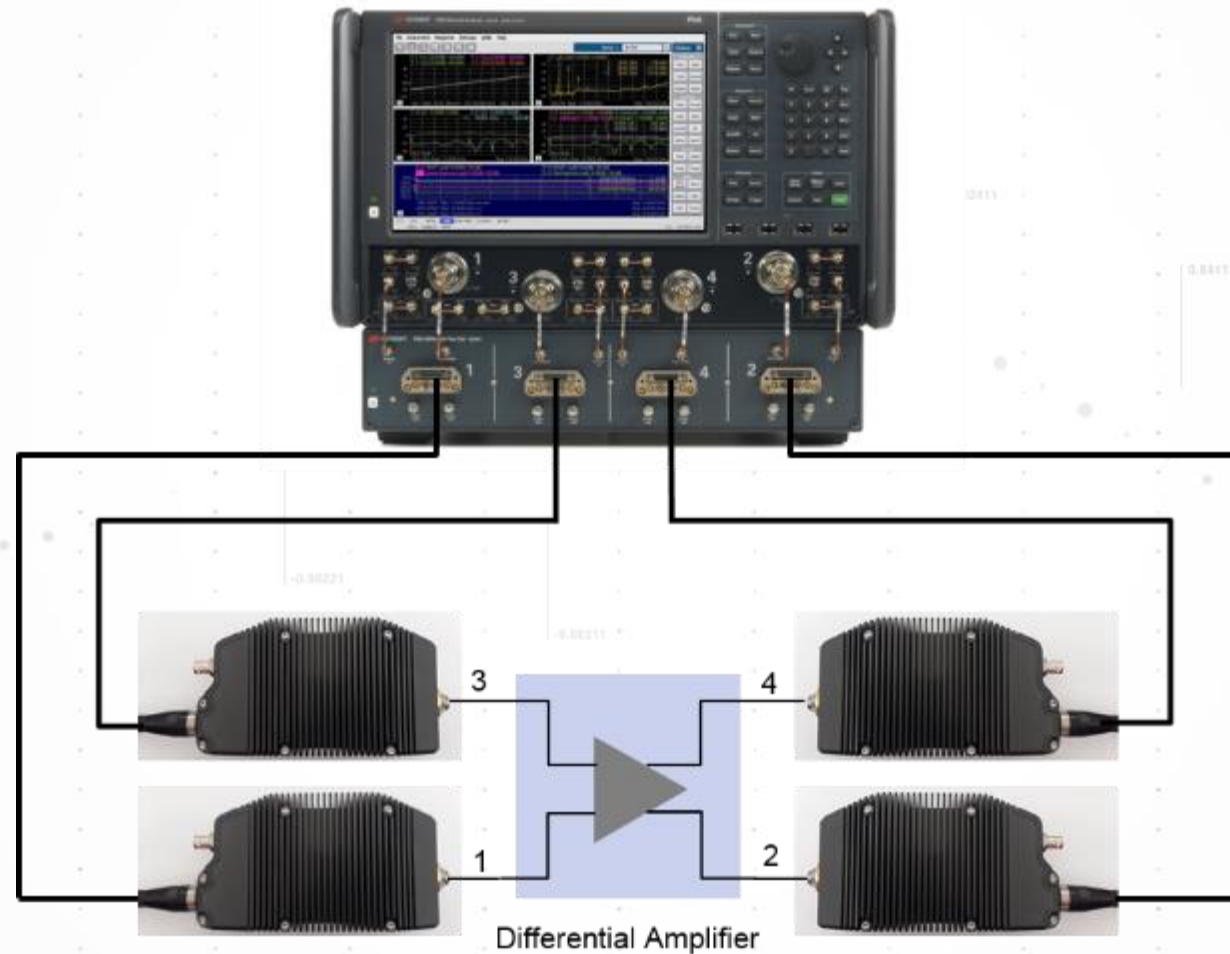
## LOW FREQUENCY PERFORMANCE CHARACTERIZATION





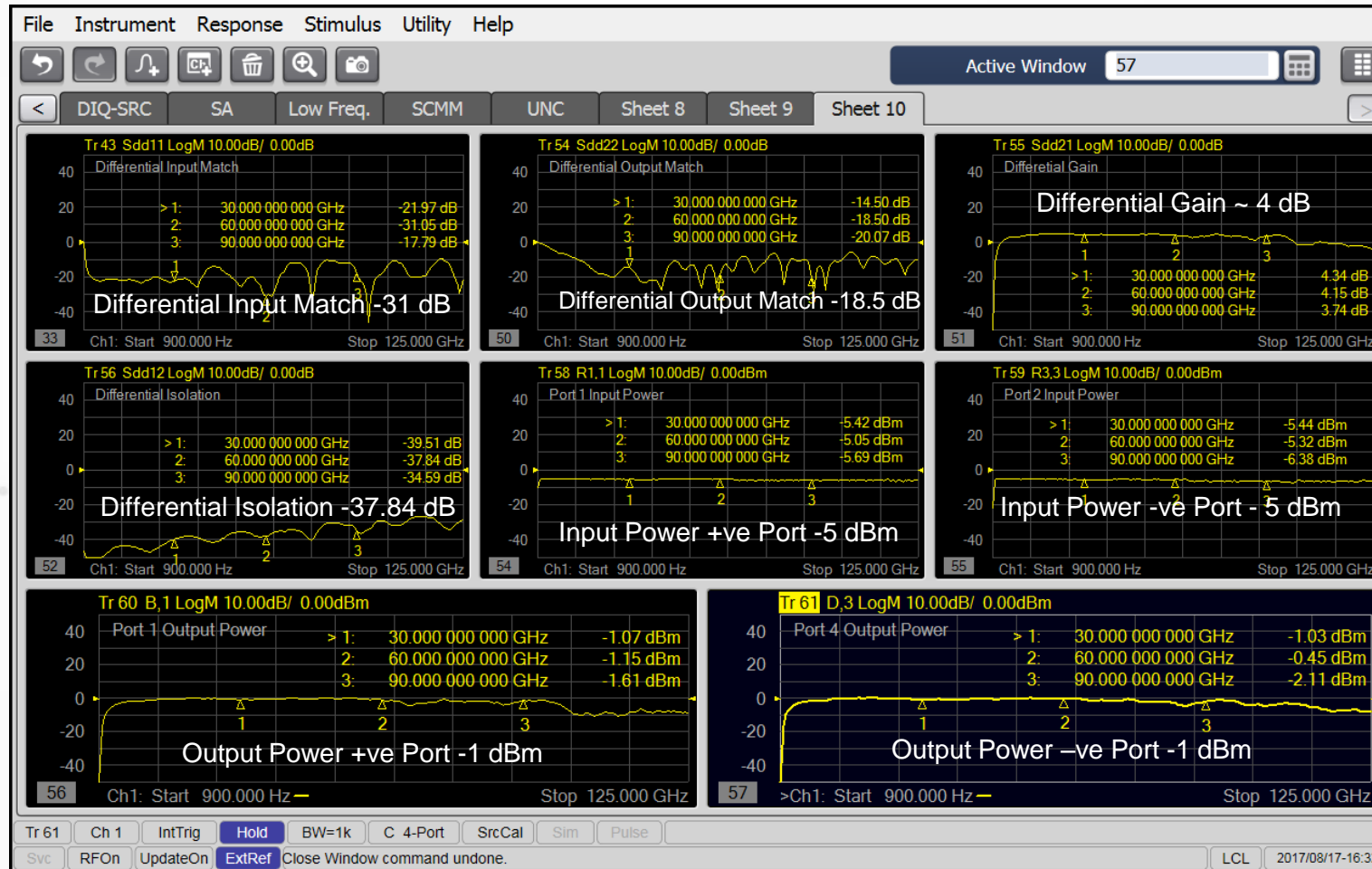
# Millimeter Wave Amplifier Characterization

## DIFFERENTIAL AMPLIFIER CHARACTERIZATION



# Millimeter Wave Amplifier Characterization

## DIFFERENTIAL AMPLIFIER CHARACTERIZATION



# Millimeter Component Characterization

## DISCUSSION TOPICS

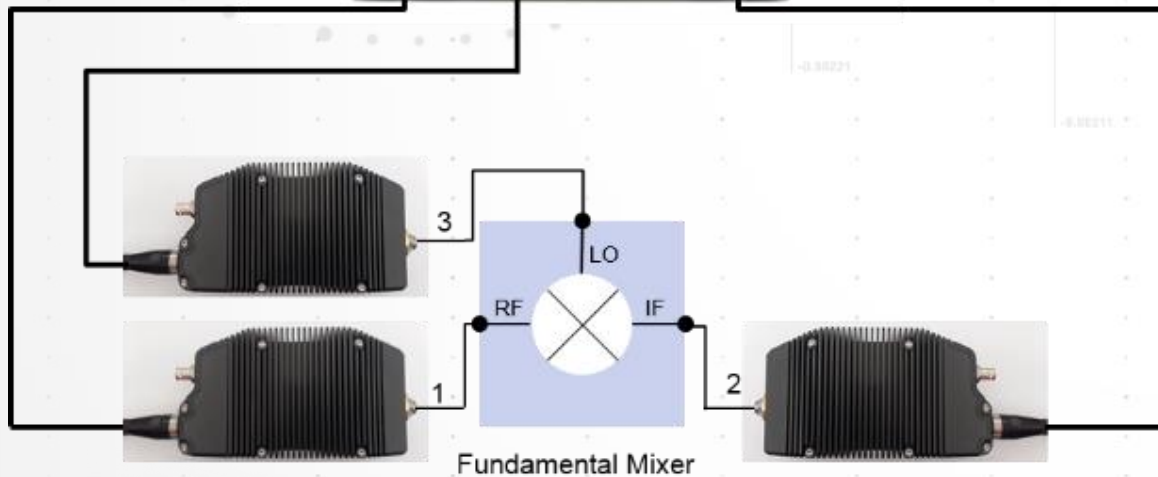
- Millimeter Wave Component Application Space
- Millimeter Vector Network Analyzer Architecture
- Calibration At Millimeter Wave Frequencies
- Passive Filter Characterization
- Amplifier Characterization
- Receiver Characterization
- Conclusions

# Millimeter Receiver Characterization

## E-BAND RECEIVER CHARACTERIZATION



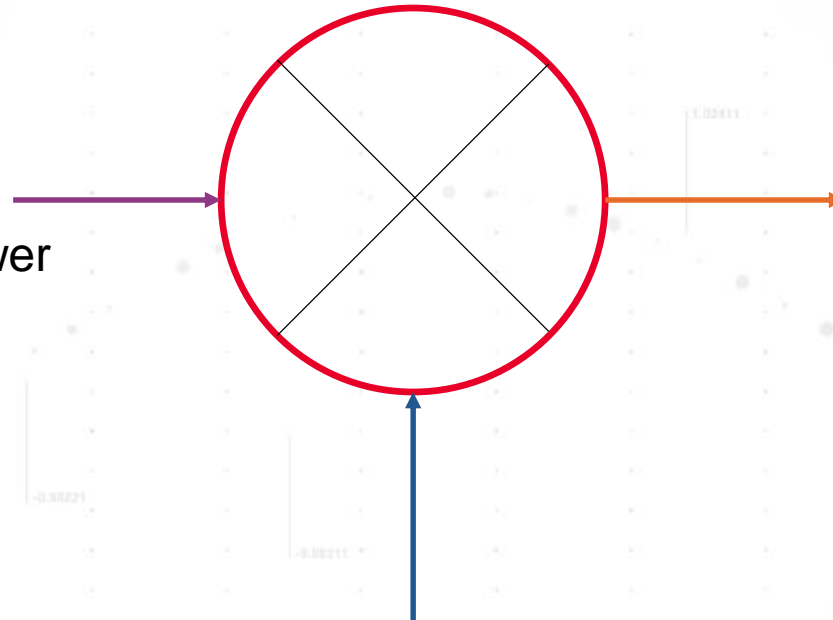
- Receiver Gain and Match
- Receiver Gain Compression
- Receiver IF Bandwidth Performance
- Receiver LO Harmonics



# E-Band Receiver Characterization

## RECEIVER GAIN AND MATCH PERFORMANCE

RF Input Frequency:  
60 GHz to 90 GHz  
-20 dBm Received Power



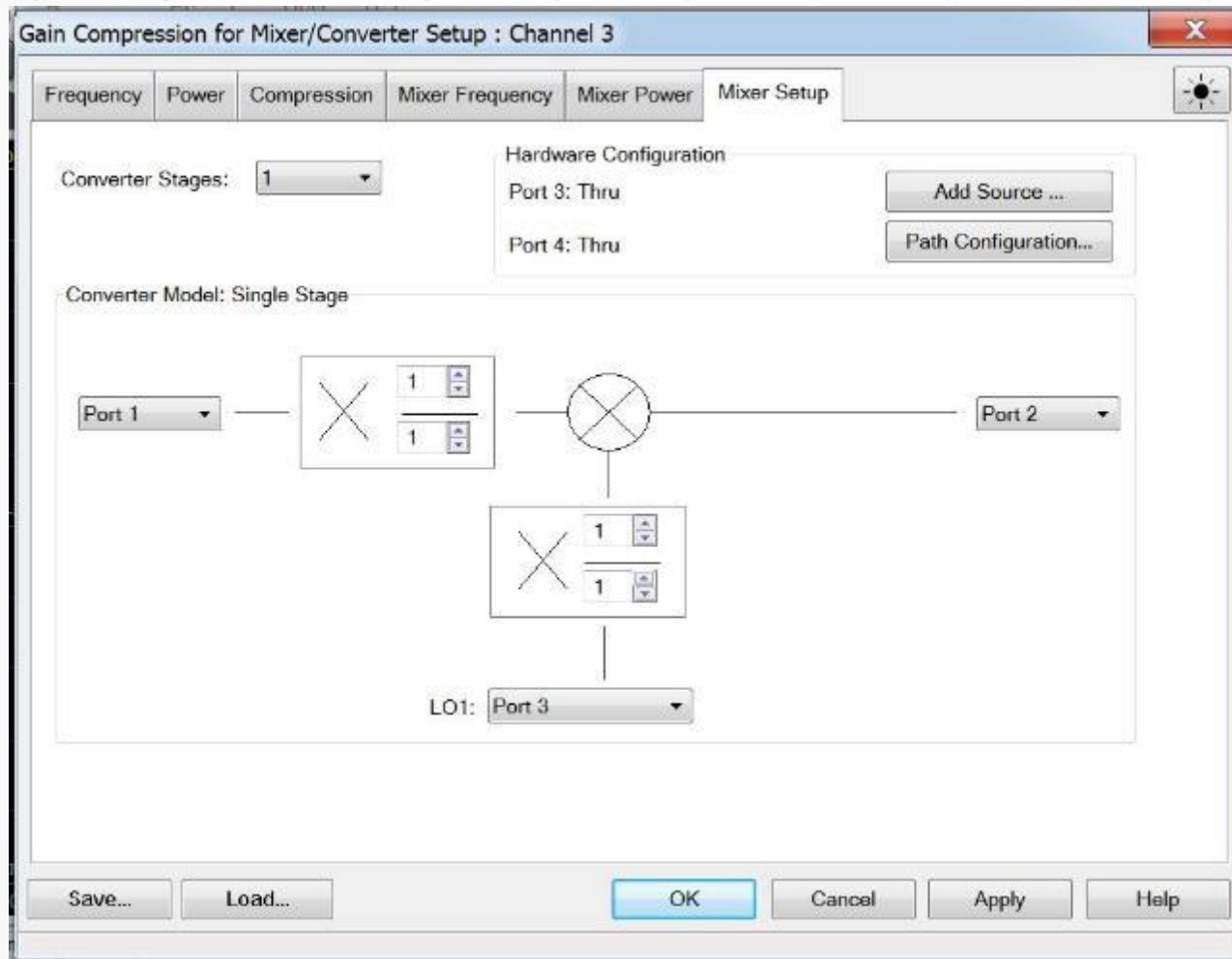
2 GHz Base Band Frequencies

LO Input Frequencies

- 58 - 88 GHz Fundamental
- -10 dBm LO Power

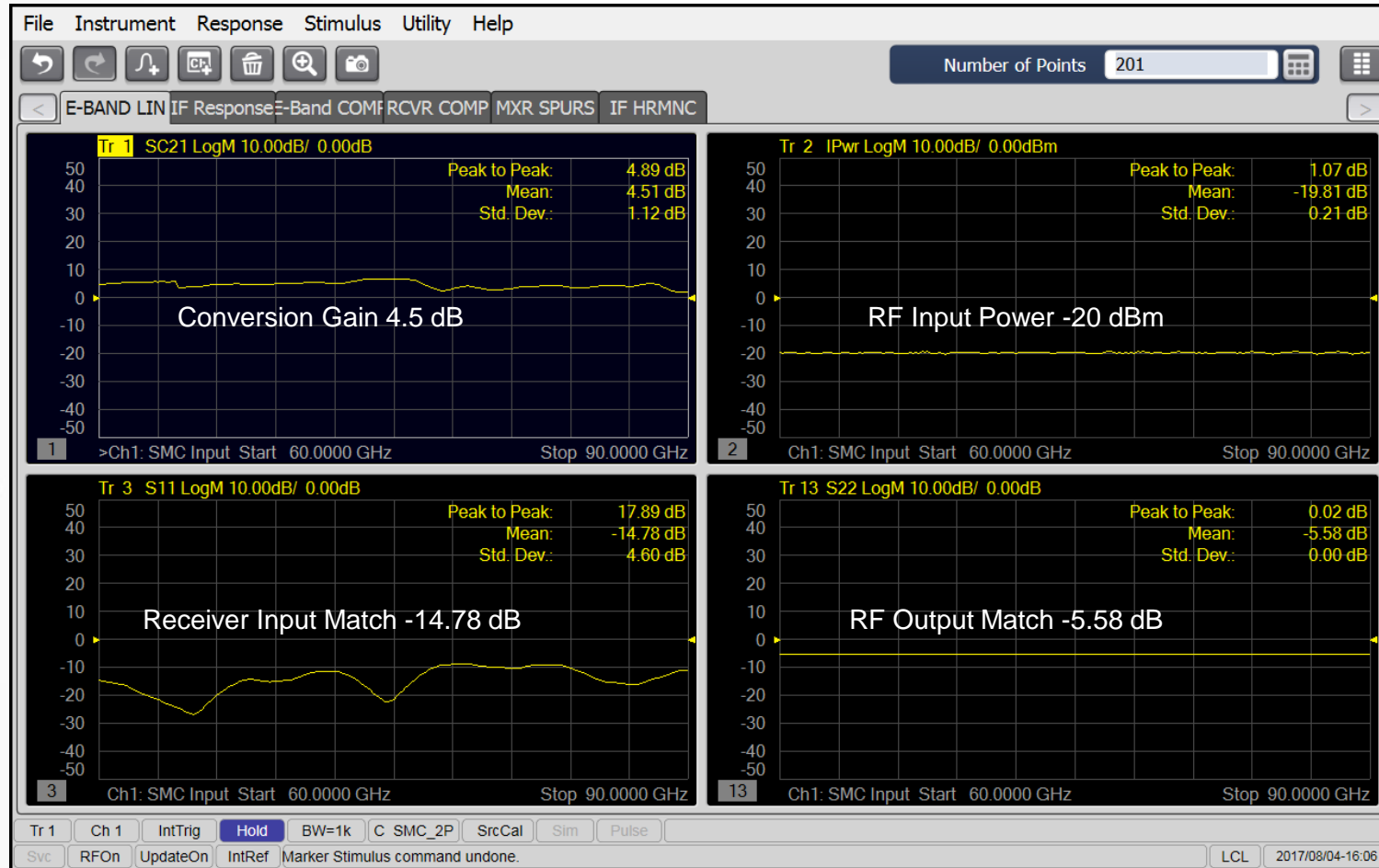
# E-Band Receiver Characterization

## RECEIVER GAIN AND MATCH PERFORMANCE



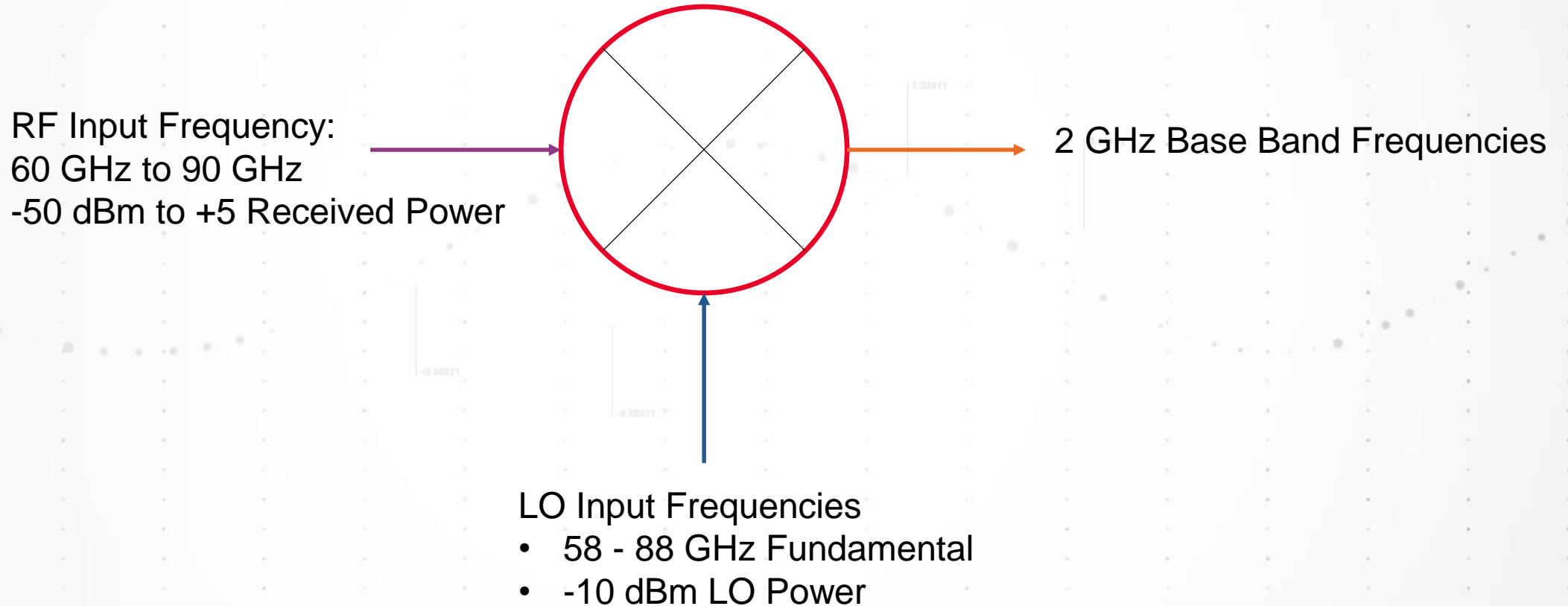
# E-Band Receiver Characterization

## RECEIVER GAIN AND MATCH PERFORMANCE



# E-Band Receiver Characterization

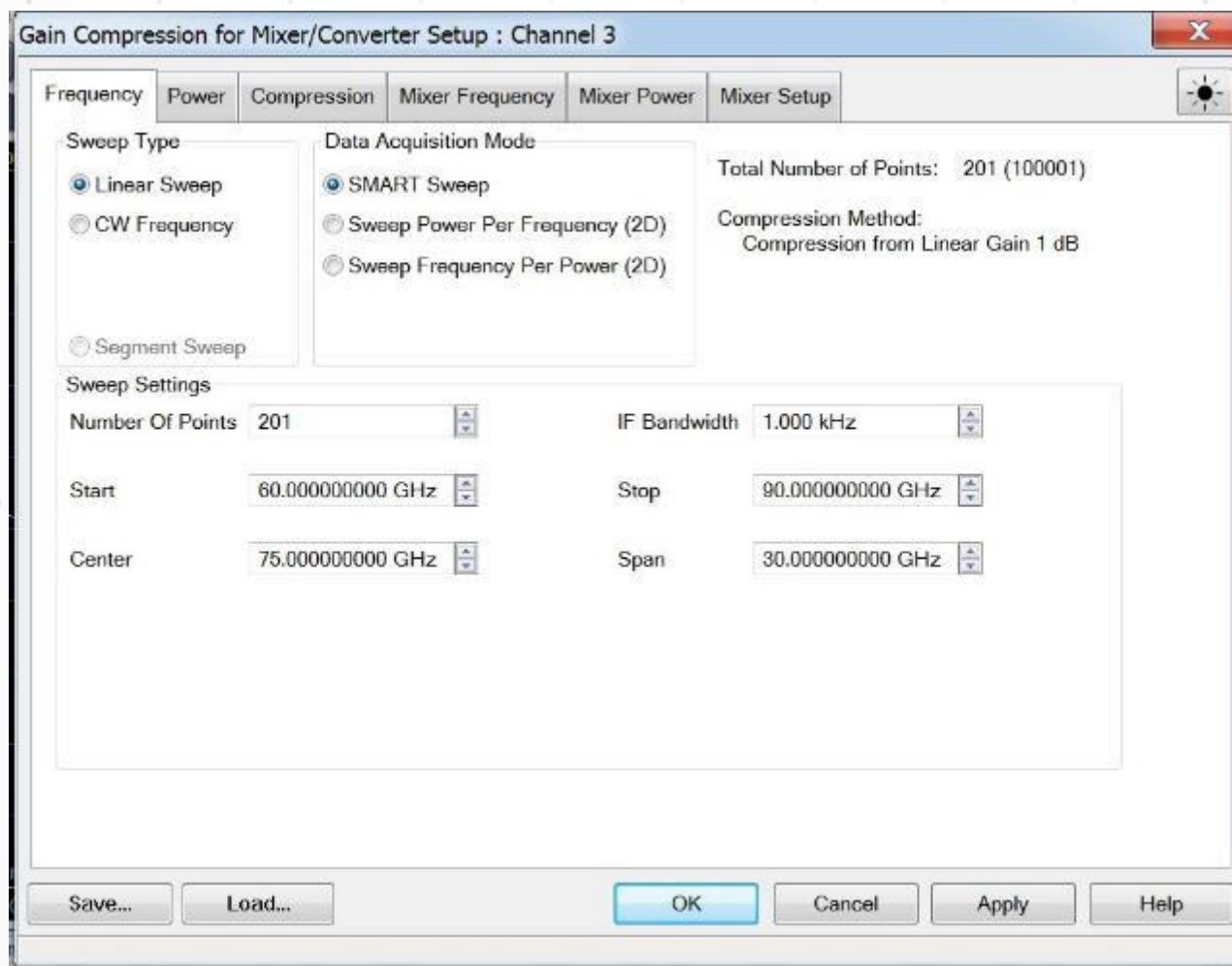
## RECEIVER GAIN COMPRESSION





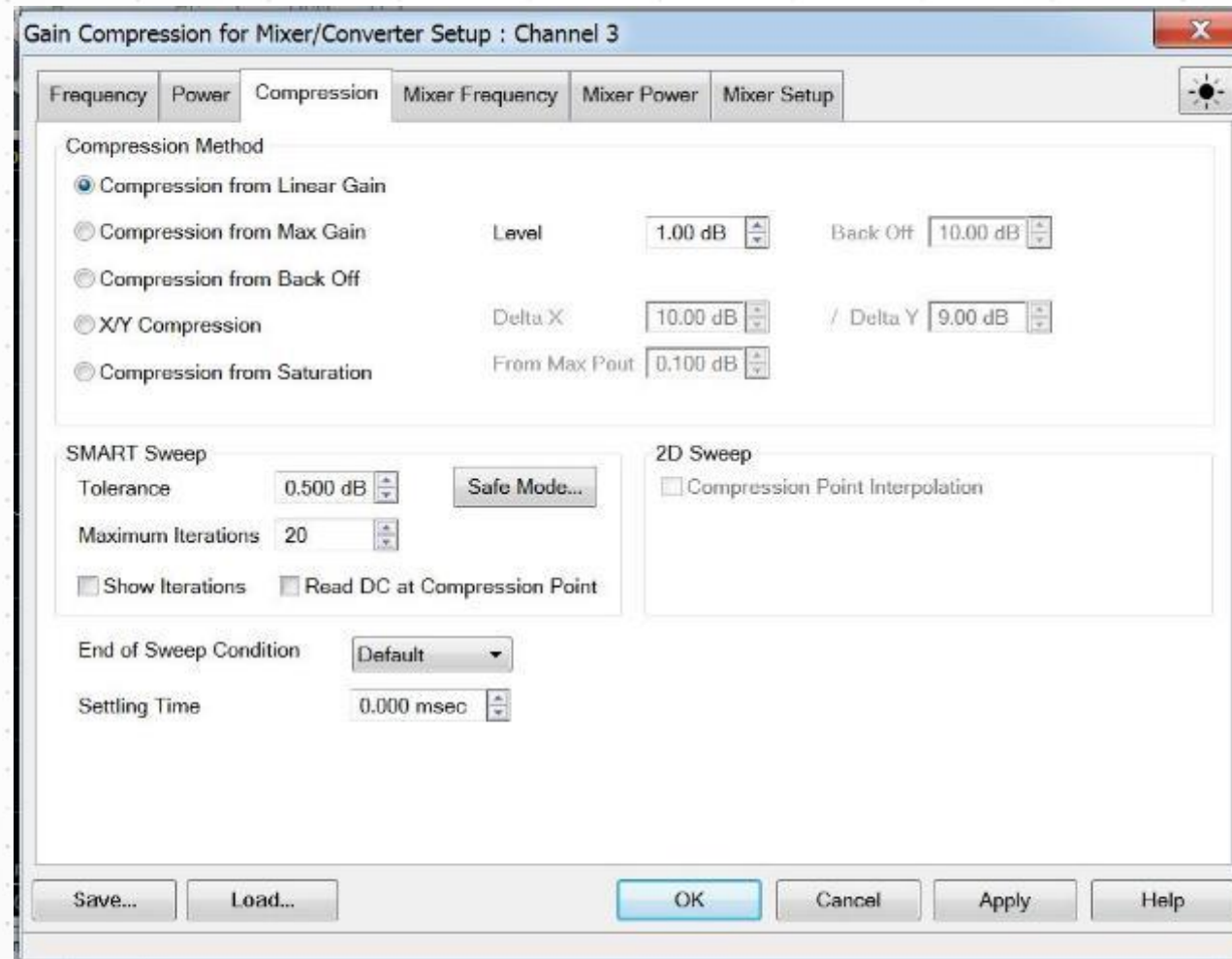
# E-Band Receiver Characterization

## RECEIVER GAIN COMPRESSION



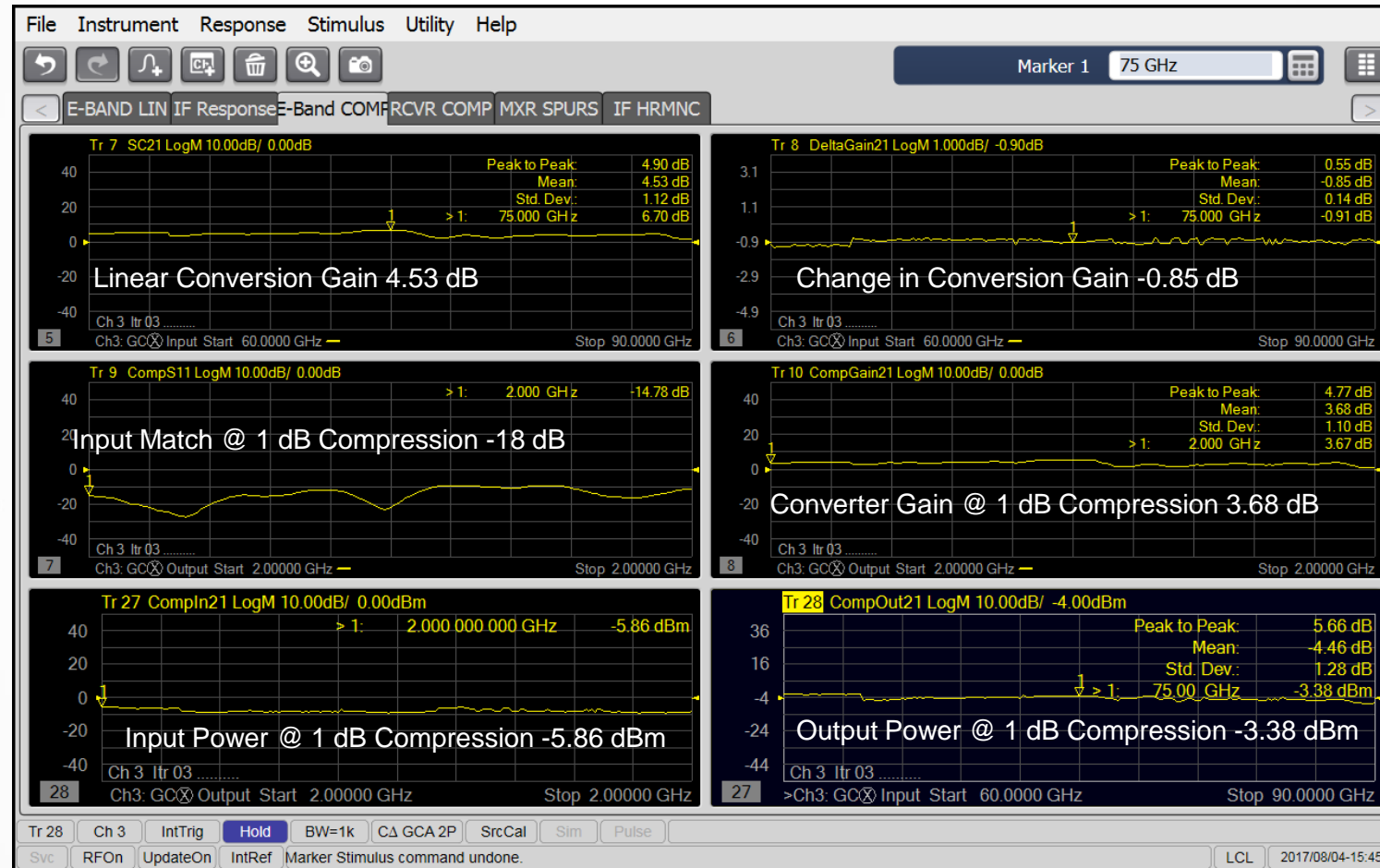
# E-Band Receiver Characterization

## RECEIVER GAIN COMPRESSION



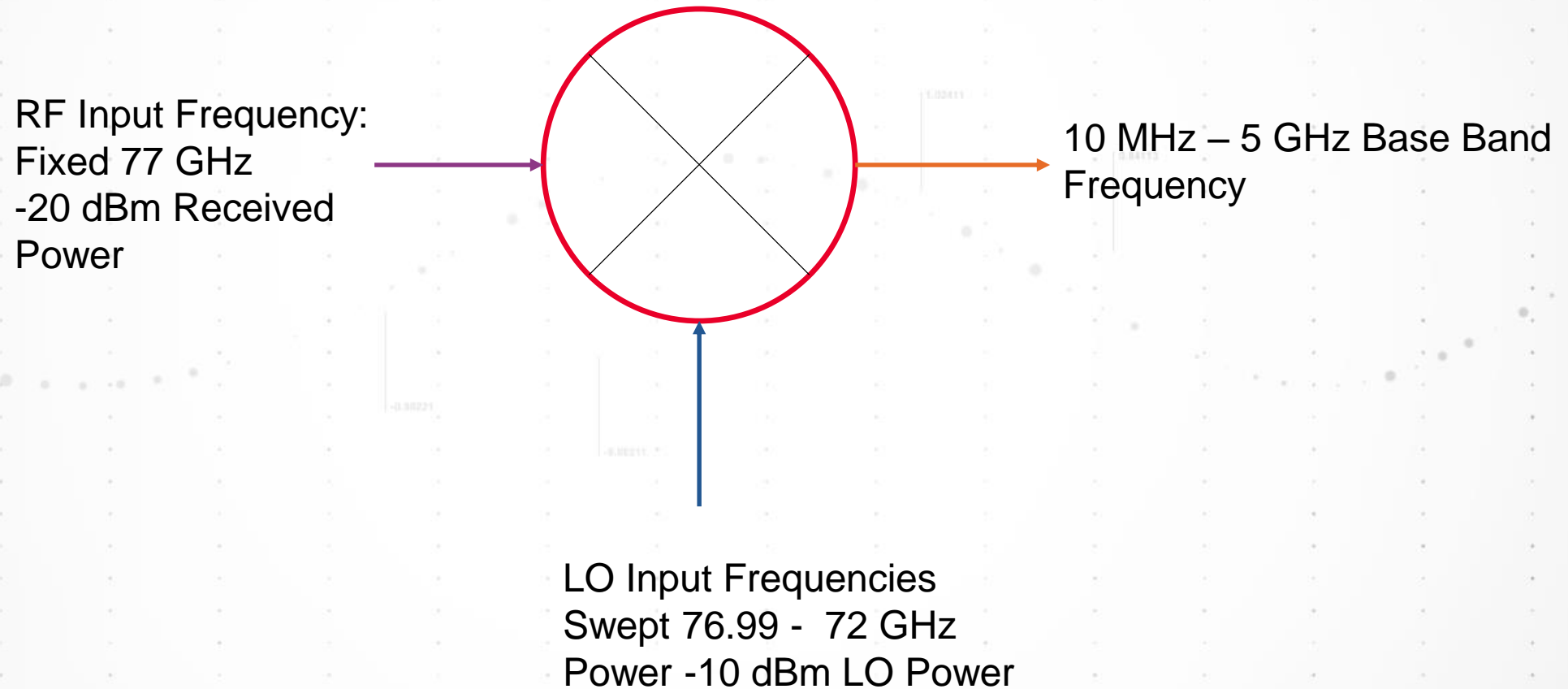
# E-Band Receiver Characterization

## RECEIVER GAIN COMPRESSION



# E-Band Receiver Characterization

## RECEIVER IF BANDWIDTH PERFORMANCE



# E-Band Receiver Characterization

## RECEIVER IF BANDWIDTH PERFORMANCE

SMC Setup : Channel 2

Sweep Power Mixer Frequency Mixer Power Mixer Setup

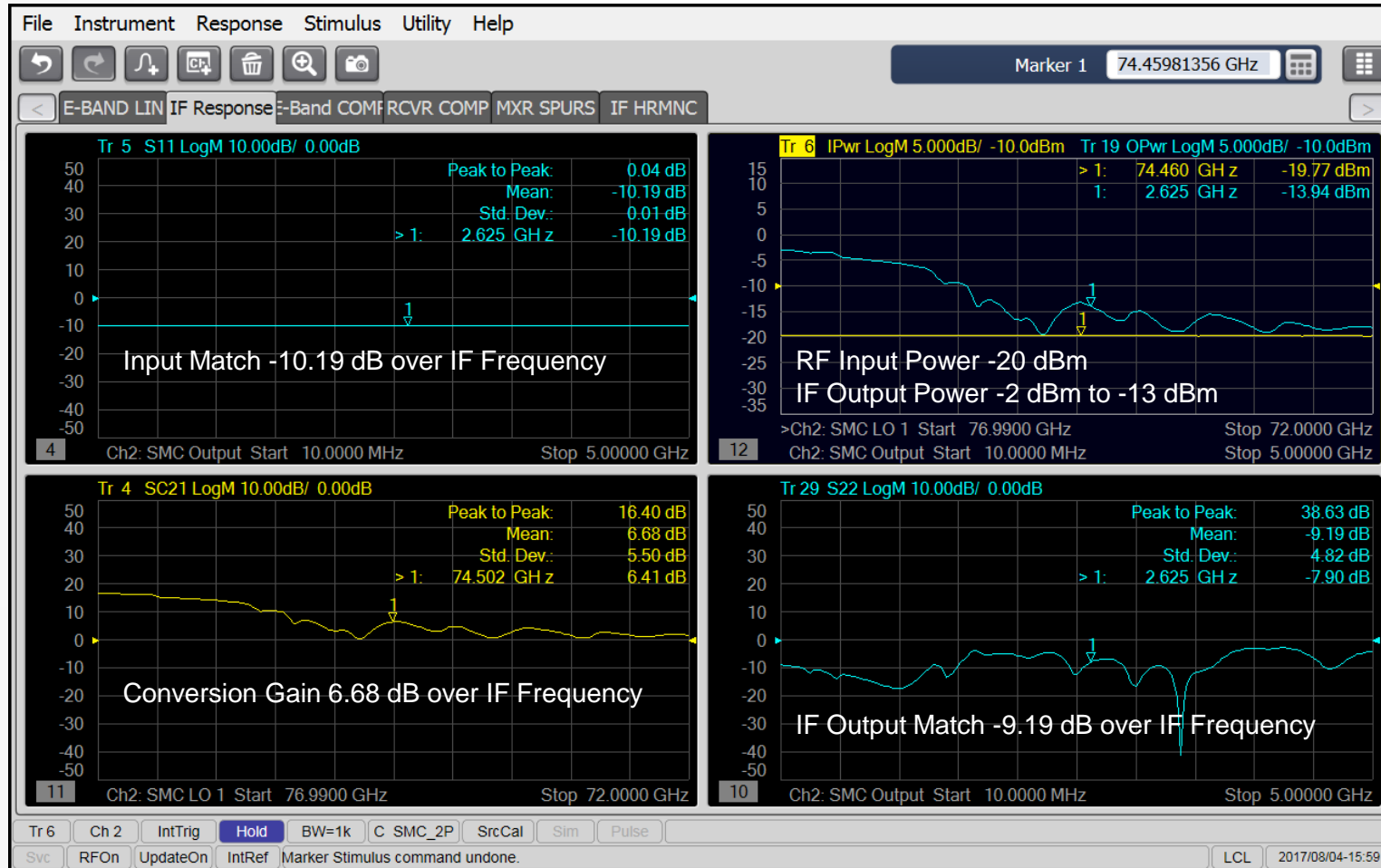
Mixer Frequency

Input	Fixed	77.000000000 GHz	Calc Input
LO1	Start/Stop	76.990000000 GHz 72.000000000 GHz	<input checked="" type="checkbox"/> Input > LO
Output	Start/Stop	<input type="radio"/> + 130.000000000 GHz 130.000000000 GHz	Calc LO
		<input checked="" type="radio"/> - 10.000000 MHz 5.000000000 GHz	Calc Output

Save... Load... OK Cancel Apply Help

# E-Band Receiver Characterization

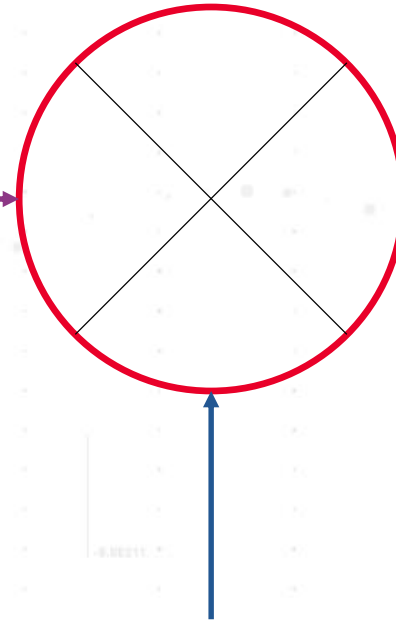
## RECEIVER IF BANDWIDTH PERFORMANCE



# Receiver Harmonic Characterization

## RECEIVER LO HARMONICS IMPACT

RF Input Frequency (F1)  
71 GHz to 76 GHz  
-20 dBm Received Power



Base Band Frequencies

- 1 GHz Fundamental (F2)
- 2 GHz (F3)
- 3 GHz (F4)

LO Input Frequencies

- 70 - 75 GHz Fundamental (F5)
- 69 - 74 GHz (F6)
- 68 - 73GHz (F7)
- -10 dBm LO Power

# Receiver Harmonic Characterization

## RECEIVER HARMONIC – VNA FREQUENCY CONFIGURATION

### RF & IF Input/ Measurement Frequencies

Differential I/Q Setup : Channel 5

Measurement Set Up

Frequency Range

Range Name	Settings
F1	71.0000000000 GHz - 76.0000000000 GHz
F2	CW Freq 1.0000000000 GHz
F3	CW Freq 2.0000000000 GHz
F4	CW Freq 3.0000000000 GHz

New Remove Save... Load...

Sources

Source Name	State	Frequency	Power	Phase
Port 1	Auto On	F1	-20.00dBm	N/A
Port 2	Off+Match	F2	-5.00dBm	N/A
Port 3	Always On	F5	-10.00dBm	N/A
Port 4	Off	F1	-5.00dBm	N/A
Port 1 Src2	Off	F1	-5.00dBm	N/A

Add Source...  Power ON (All Channels)

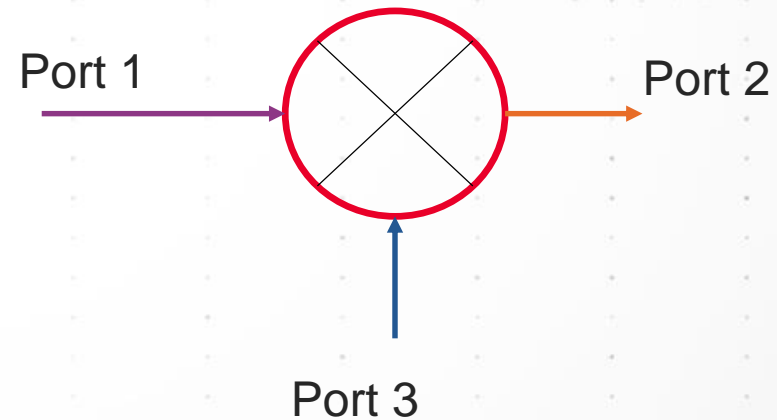
OK Cancel Apply Help

### LO Input Frequencies

Frequency Range

Range Name	Settings
F4	CW Freq 3.0000000000 GHz
F5	70.0000000000 GHz - 75.0000000000 GHz
F6	69.0000000000 GHz - 74.0000000000 GHz
F7	68.0000000000 GHz - 73.0000000000 GHz

New Remove Save... Load...





# Receiver Harmonic Characterization

## DEFINE MEASUREMENTS

New Trace X

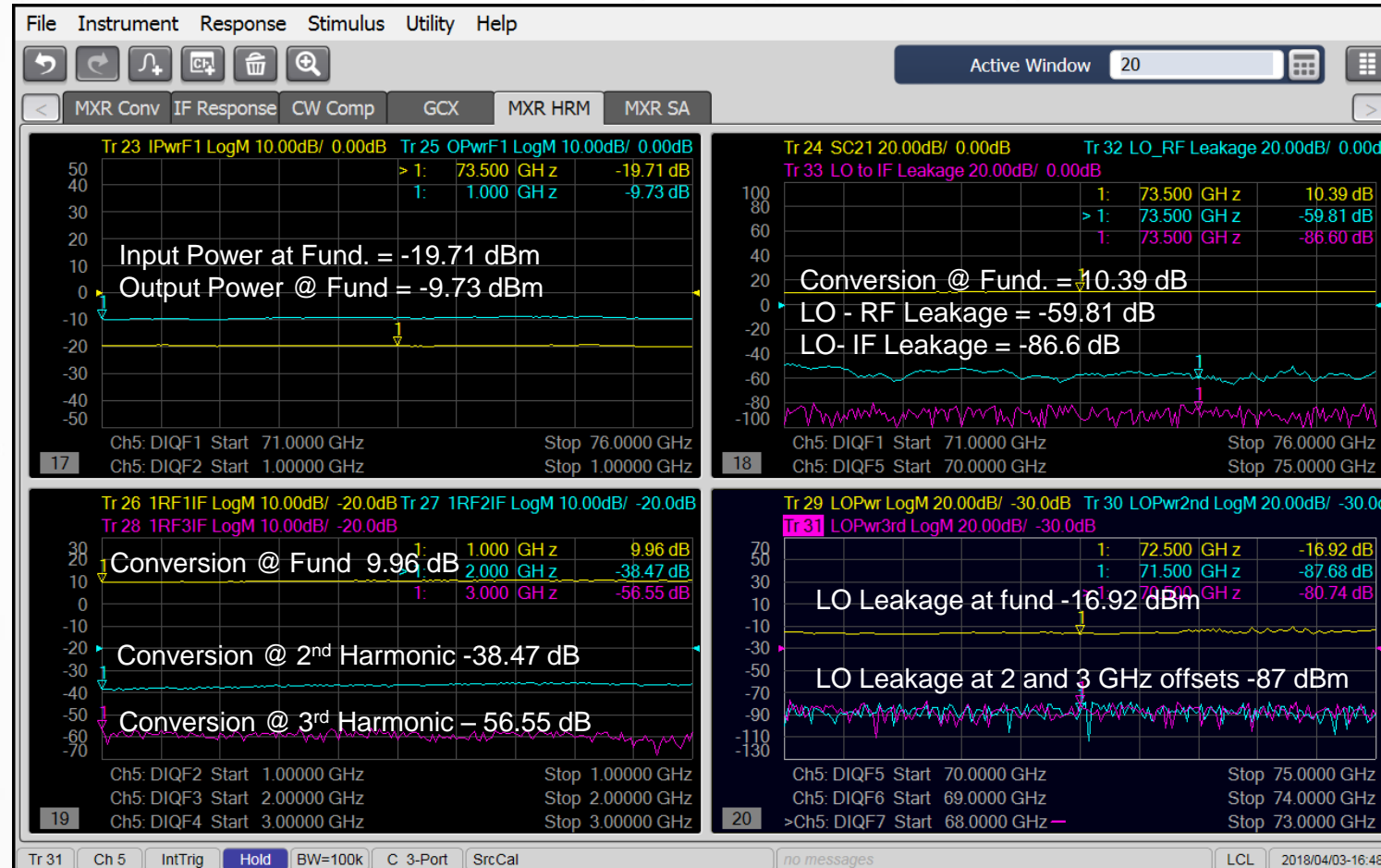
<input type="checkbox"/>	IPwrF1	= a1_F1
<input type="checkbox"/>	OPwrF1	= (b2_F2*1)/(1*1)
<input type="checkbox"/>	SC21	= (b2_F2*1)/(a1_F1*1)
<input type="checkbox"/>	LOPwr	= (a3_F5*1)/(1*1)
<input type="checkbox"/>	LOPwr2nd	= (a3_F6*1)/(1*1)
<input type="checkbox"/>	LOPwr3rd	= (a3_F7*1)/(1*1)
<input type="checkbox"/>	1RF1IF	= (b2_F2*a1_F1)/(a1_F1*a1_F1)
<input type="checkbox"/>	1RF2IF	= (b2_F3*a1_F1)/(a1_F1*a1_F1)
<input type="checkbox"/>	1RF3IF	= (b2_F4*a1_F1)/(a1_F1*a1_F1)
<input type="checkbox"/>	LO_RF Leakage	= (a1_F5*1)/(1*1)
<input type="checkbox"/>	LO to IF Leakage	= (b2_F5*1)/(1*1)

Create in New Window Edit Parameters...

OK Cancel Help

# Receiver Harmonic Characterization

## LO HARMONICS AND LEAKAGE

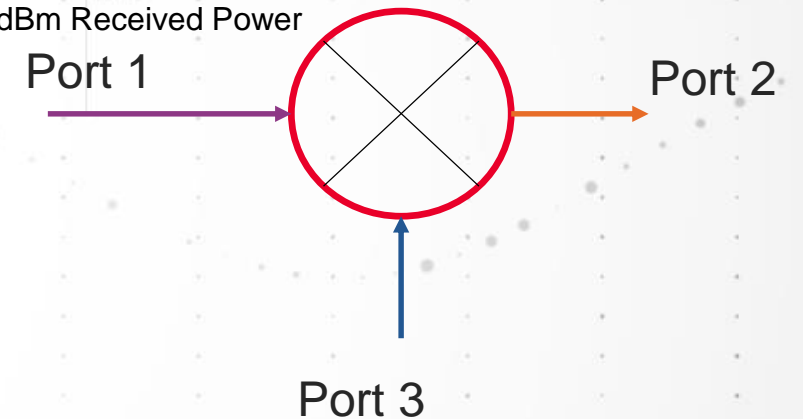


# Receiver Harmonic Characterization

## RECEIVER LO LEAKAGE – CLOSER LOOK



RF Input Frequency (F1)  
71 GHz to 76 GHz  
-20 dBm Received Power

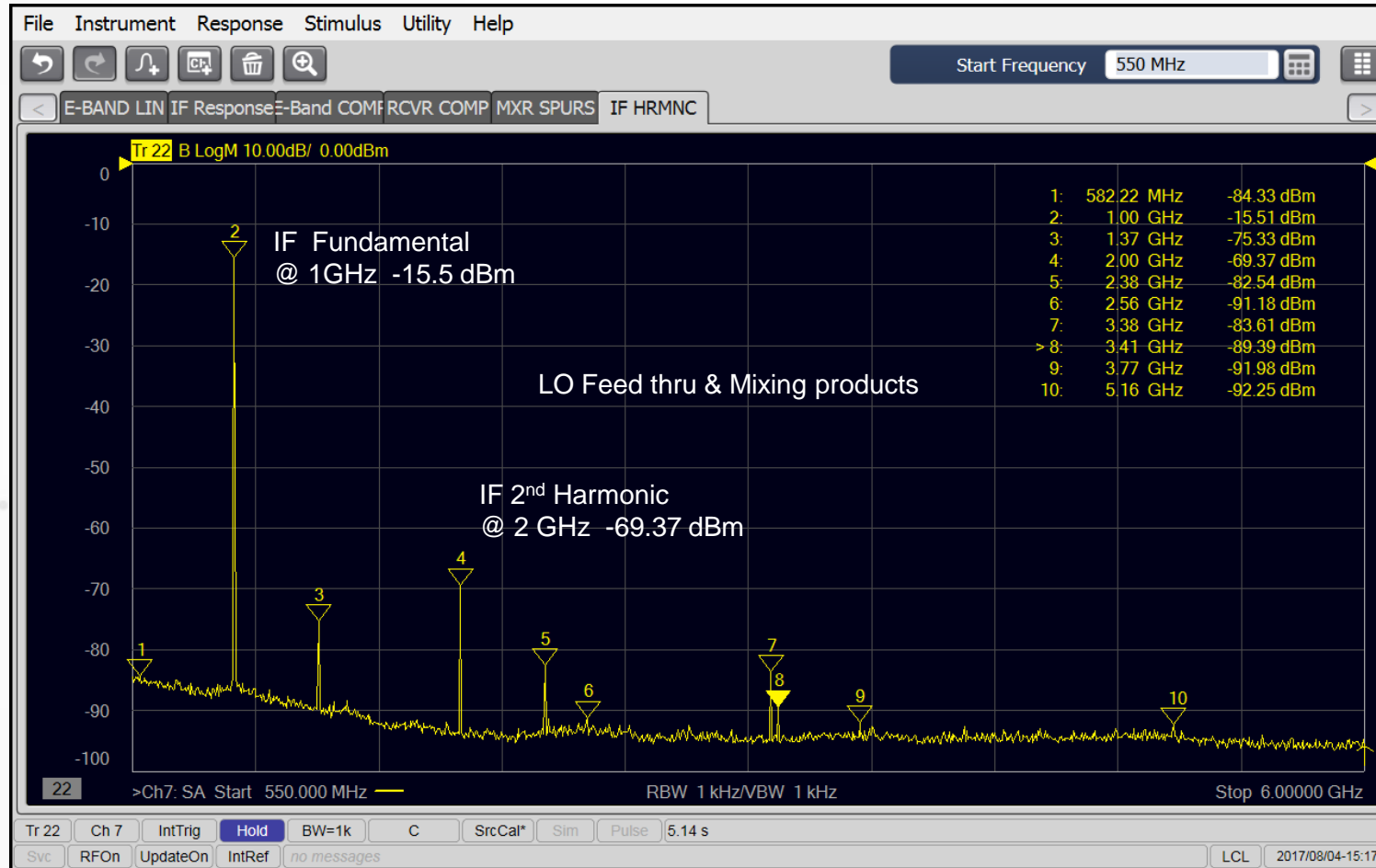


LO Input Frequencies

- 70 - 75 GHz Fundamental (F5)
- 69 - 74 GHz (F6)
- 68 - 73GHz (F7)
- LO Power set at -10 dBm

# Receiver Harmonic Characterization

## RECEIVER LO HARMONIC LEAKAGE SPECTRUM ANALYSIS



# Millimeter Component Characterization

## DISCUSSION TOPICS

- Millimeter Wave Component Application Space
- Millimeter Vector Network Analyzer Architecture
- Calibration At Millimeter Wave Frequencies
- Passive Filter Characterization
- Amplifier Characterization
- Receiver Characterization
- **Conclusions**

# Millimeter Component Characterization

## CONCLUSIONS

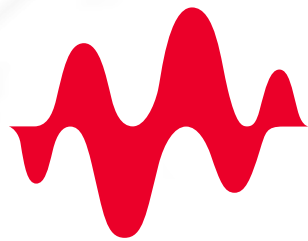
- Clearly a big drive for utilization of Millimeter wave frequencies
- Millimeter Vector Network Analyzer architecture is key to support characterization of the components
- Capability to fully calibrate impedance and power
- Software applications key to make measurements simple
  - Passive Filter Characterization
  - Amplifier Characterization
  - Receiver Characterization



# Thank you!



Suren Singh  
Millimeter Wave Applications Expert  
Keysight Technologies



**KEYSIGHT**  
TECHNOLOGIES

4.50221